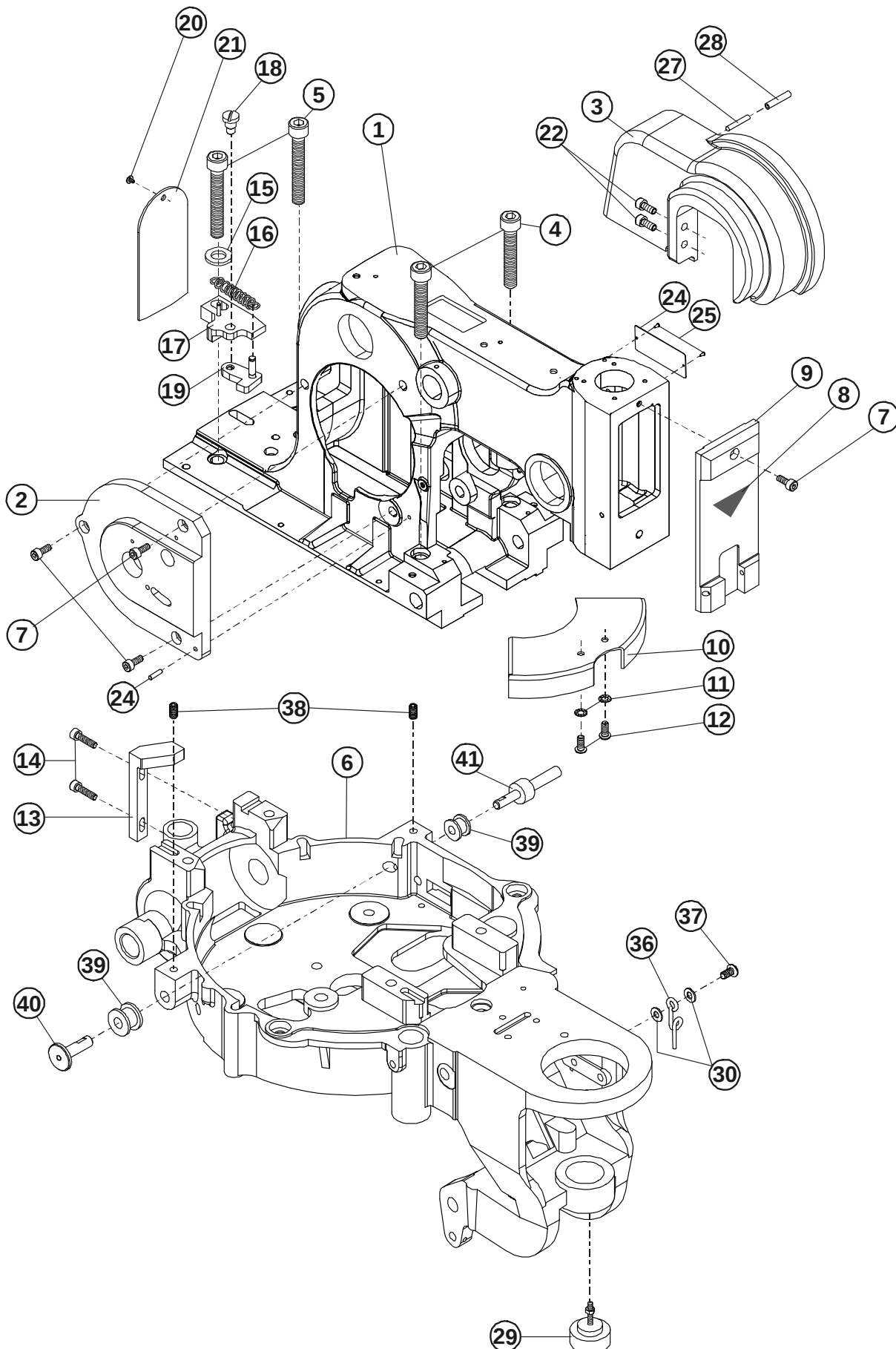


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HEAD, CAM CASE



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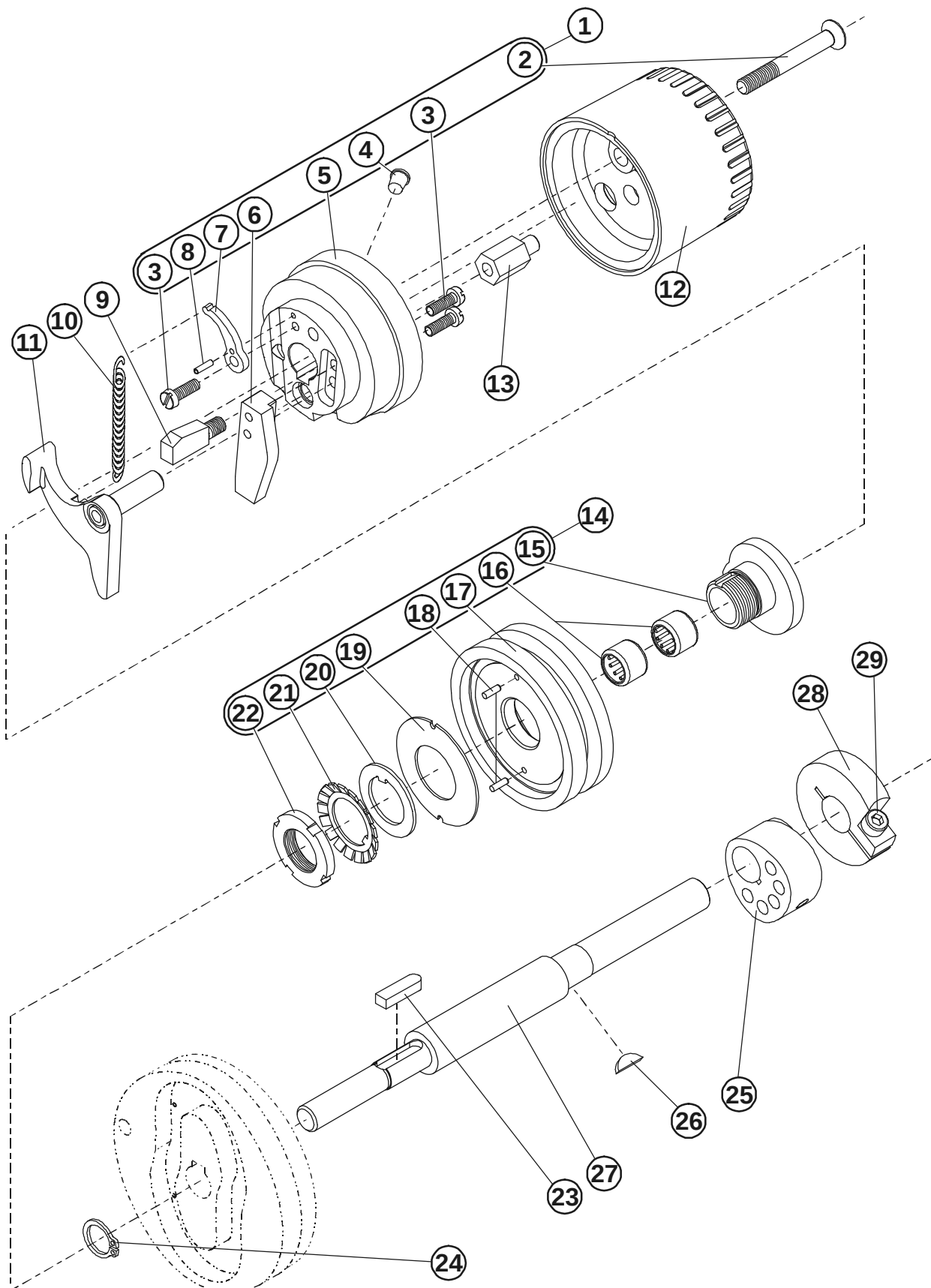
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HEAD, CAM CASE

DET	PART NUMBER	DESCRIPTION	QTY.
01	11.1001.0.000	Head	1
02	11.1188.0.000	Cover ●	1
03	11.1195.0.000	Casting Holder ●	1
04	08.6000.8.055	Screw M8-55	2
05	08.6000.8.040	Screw M8-40	2
06	11.3001.0.000	Cam Case	1
07	08.6000.4.010	Screw M4-10	4
08	05.1389.0.000	Label Triangle ●●●	1
09	11.1082.0.000	Front Cover ●	1
10	10.1145.2.000	Shield Gray	1
11	08.6832.4.000	Washer	2
12	08.6200.4.010	Screw M4-10	2
13	13.3083.0.000	Support	1
14	08.6000.4.016	Screw M4-16	2
15	08.6850.8.000	Washer 8,4	1
16	01.5473.0.000	Spring	1
17	10.1180.0.000	Make ASM, Block	1
18	01.1100.0.000	3/16-36 .250D X .189L	1
19	10.1181.0.000	Latch	1
20	08.6522.4.006	Screw M4-6	(1)
21	10.1080.0.000	Rear Cover Gray	(1)
22	08.6000.5.012	Screw M5-12 DIN 912	2
23	12.1010.0.314	Pin 3x14	1
24	12.8000.1.027	Label S-105 ●	1
25	12.1016.0.002	Nail 1,85x6,35	2
26	05.0413.0.000	Decal-Oil	1
27	12.1010.0.320	PIN 3m6x20	1
28	19.0094.2.409	Joint PM	1
29	11.5008.0.000	Abutment	1
30	08.6850.4.000	Washer	4
31	11.3002.0.000	Plate	1
32	17.0013.1.171	Screw M8x22 Ni	1
33	08.6000.5.020	Screw	1
34	12.1010.0.320	Pin	1
35	19.0094.5.409	Felt	1
36	17.0027.1.106	Thread Guide	1
37	08.6200.4.008	Screw	1
38	08.6400.4.010	Screw M4x10	2
39	11.5004.0.000	Bushing	2
40	17.0032.0.193	Shaft	1
41	17.0033.2.133	Bushing Pin	1

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STITCH CAM SHAFT



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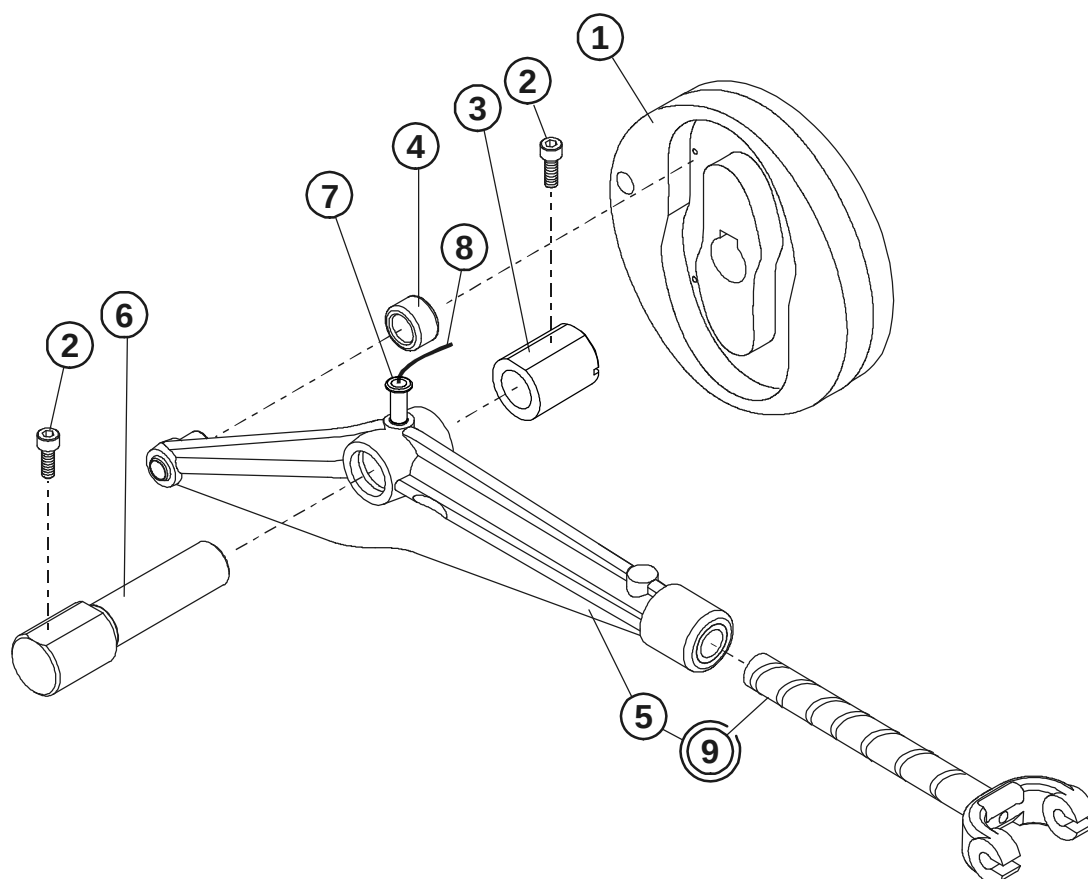
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STITCH CAM SHAFT

DET	PART NUMBER	DESCRIPTION	QTY.
01	17.1088.1.050	Stop Wheel SUB-ASS.,R.H.	1
02	08.6100.6.050	Screw M6-50	(1)
03	08.6010.4.012	Screw M4-12	(3)
04	17.0004.7.253	Oiler D6	(1)
05	14.1154.0.000	Wheel, Stop-R.H.	(1)
06	14.1155.2.000	Stop	(1)
07	10.1090.0.000	Spring Arm	(1)
08	12.1014.0.004	Pin 2-8	(1)
09	17.0021.0.021	Key	1
10	01.5606.0.000	Spring ASM	1
11	14.1089.0.000	Clutch Dog Asm	1
12	17.0051.0.066	Hand Grip	1
13	17.0016.1.308	Nut M6	1
14	17.0002.4.277	Hub Assy, Stitch Drive	1
15	17.0067.2.186	Cam	(1)
16	01.7667.0.000	Bearing Torrington	(2)
17	17.0052.0.426	Pulley	(1)
18	17.0031.0.425	Pin 3X10	(2)
19	13.1104.1.000	Washer	(1)
20	17.0019.5.048	Washer 25	(1)
21	17.0019.5.047	Washer 25	(1)
22	17.0017.4.075	Nut KM5	(1)
23	10.1091.1.803	Key	1
24	01.6384.0.000	Retaining Ring	1
25	17.0067.2.411	Vibrator Cam	1
26	17.0021.1.045	Key	1
27	11.1092.0.000	Shaft Rocker	1
28	17.0043.6.280	Collar, Clamp	1
29	08.6000.5.016	Screw M5-16	1

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NEEDLE BAR DRIVE



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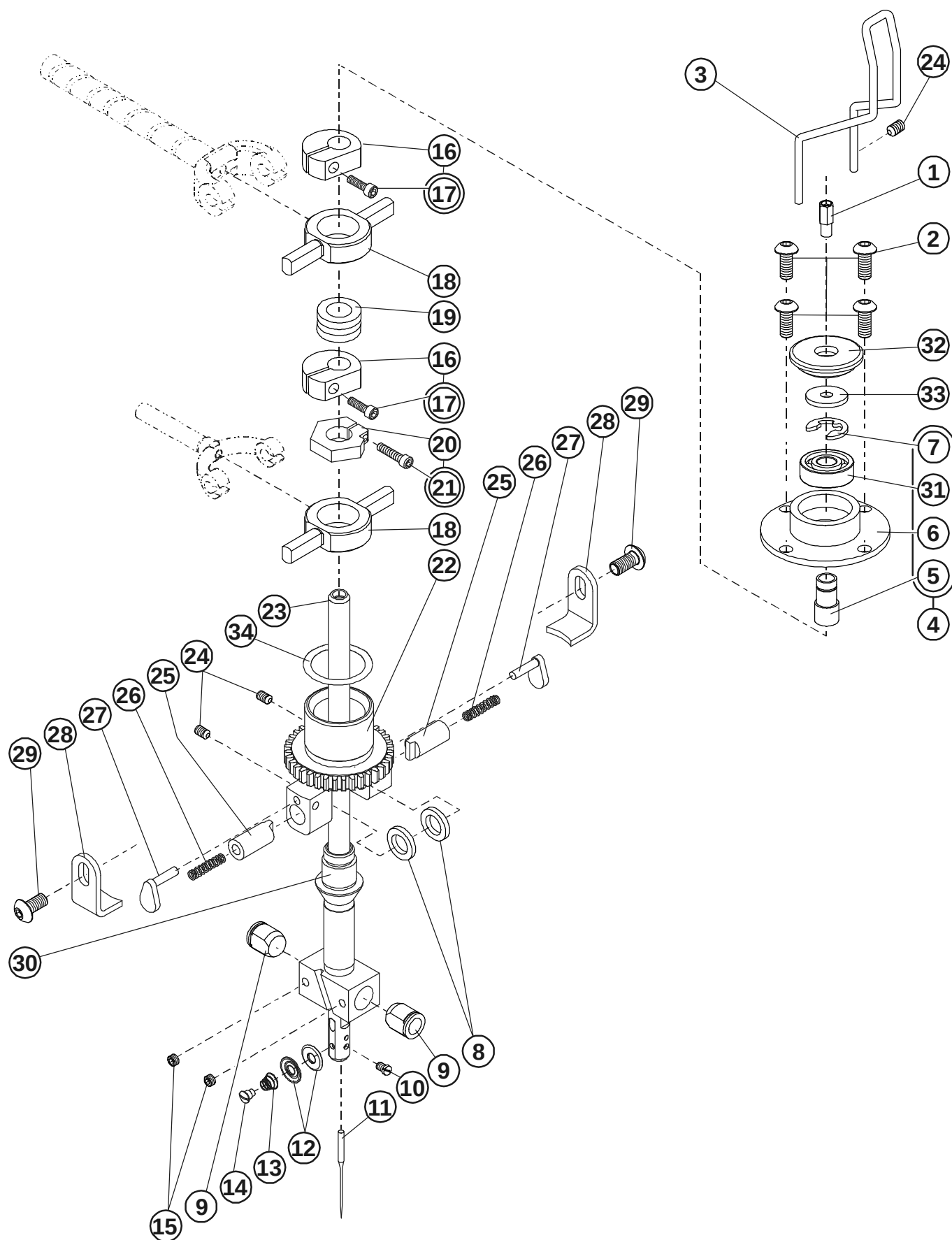
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NEEDLE BAR DRIVE

DET	PART NUMBER	DESCRIPTION	QTY.
01	13.1091.2.802	Stitch Cam - 104	1
02	08.6000.4.010	Screw M4-10	2
03	19.0041.6.402	Bushing	1
04	11.1122.0.010	Roll	1
05	11.1047.0.000	Lever	1
06	19.0032.6.400	Pin 11h6/16h6-35/12	1
07	05.1105.0.000	INLET-OIL	1
08	07.0400.0.001	Wicking	1
09	19.0063.4.404	Yoke	(1)

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NEEDLE BAR



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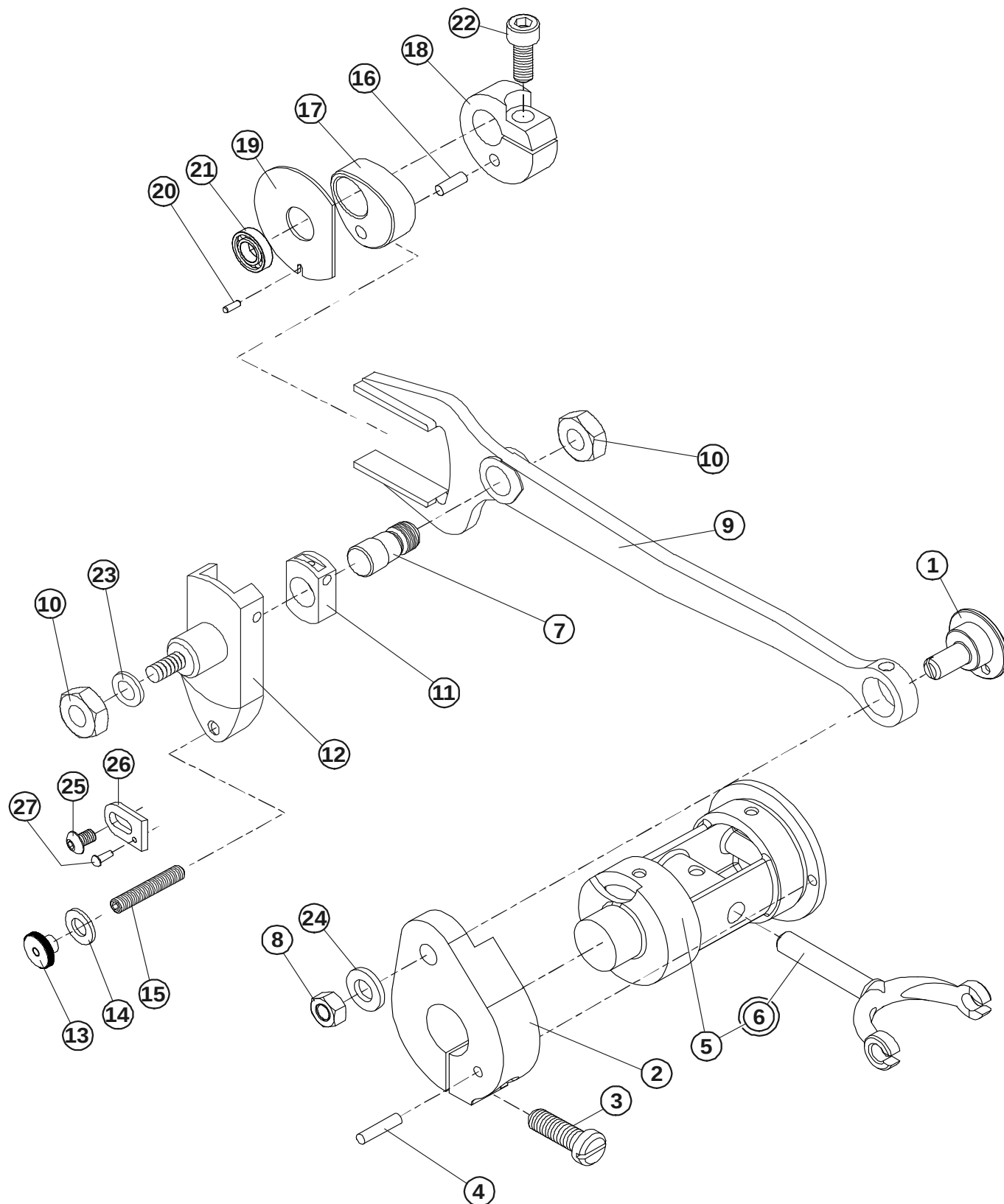
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NEEDLE BAR

DET	PART NUMBER	DESCRIPTION	QTY.
01	14.1032.3.000	Bushing N.B. UNI	1
02	08.6200.4.010	Screw M4-10	4
03	17.0027.1.419	Guard	1
04	19.0002.4.409	Needle Bar Guide S311	1
05	17.0042.1.283	Bushing, Guidind	(1)
06	19.0044.5.407	Guide S311	(1)
07	17.0027.4.085	Lockwasher	(1)
08	17.0019.1.062	Washer 8H9/13	2
09	14.1025.3.000	Button Uni	2
10	19.0011.1.401	Screw	1
11	02.0501.0.111	Needle 558 Nm100	1
12	10.1029.1.000	Disc Tension	2
13	01.5167.0.000	Spring - Conical	1
14	14.1030.3.017	Screw	1
15	18.0011.2.400	Screw M5x0,5-3	2
16	17.0043.6.277	Clamp	2
17	17.0012.0.120	Screw M3-12	2
18	19.0045.3.402	Gimbal D=11 UNI	2
19	19.0041.0.692	Bushing 6,3/11-6 ●	1
20	14.4023.3.050	Collar	1
21	08.6000.3.010	Screw M3-10	(1)
22	11.1023.0.000	Gear Needle Bar	1
23	17.0002.1.274	Needle Bar S311	1
24	08.6400.3.005	Screw M3-5	3
25	14.1022.3.000	Vibrator Guide Uni	2
26	01.5003.0.000	Spring - Compression	2
27	10.1021.2.000	Retainer Spring	2
28	14.1250.0.000	Bracket-Needle Bar Gea	2
29	08.6200.5.010	Screw M5-10	2
30	14.1070.4.000	Block Vibrator S311	1
31	12.2010.1.001	Bushing 108 CX	(1)
32	11.1011.0.000	Cover ●●●	
33	10.1004.0.000	Washer-Felt Thin ●●●	1
34	01.4081.0.009	Washer	1

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STITCH BITE DRIVE



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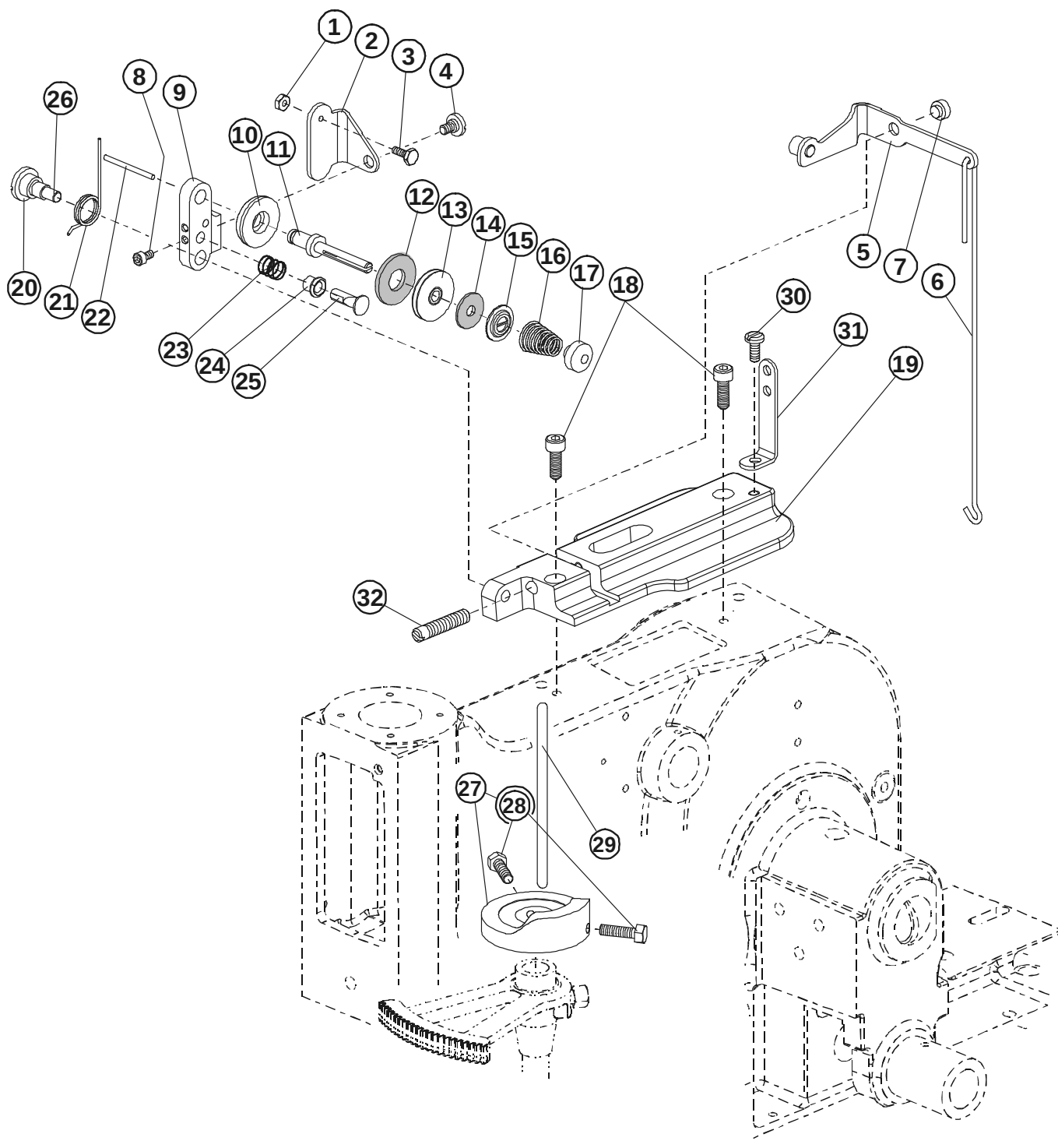
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STITCH BITE DRIVE

DET	PART NUMBER	DESCRIPTION	QTY.
01	11.1039.0.000	Fork Lever	1
02	11.1038.0.000	Rocking Lever	1
03	17.0012.1.169	Screw M6x0,75-18	1
04	12.1010.0.314	Pin 3x14	1
05	11.1035.0.000	Vibration Barrel	1
06	19.0063.4.400	Yoke Fork	(1)
07	17.0033.1.109	Screw	1
08	08.6700.6.300	Nut M6x0.75	1
09	11.1041.0.000	Fork Lever	1
10	08.6710.8.400	Nut M8x1	2
11	17.0045.1.099	Block, Slide	1
12	11.1043.0.000	Bracket	1
13	17.0017.2.049	Nut	1
14	08.6850.5.000	Washer 5,3	1
15	08.6400.5.030	Screw M5-30	1
16	12.1010.0.412	Pin 4x12	1
17	19.0067.2.415	Cam S211	1
18	11.1076.0.000	Collar Cam	1
19	11.1037.0.000	Washer	1
20	12.1010.0.206	Pin 2x6	1
21	12.2010.0.011	Bearing 6001ZZ	1
22	08.6000.6.016	Screw M6-16	1
23	08.6850.8.000	Washer 8,4	1
24	08.6850.6.000	Washer 6,4	1
25	08.6200.4.006	Screw M4-6	1
26	11.1040.0.000	Limiter	1
27	12.1016.0.000	Nail	1

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THREAD GUIDE AND THREAD TENSION



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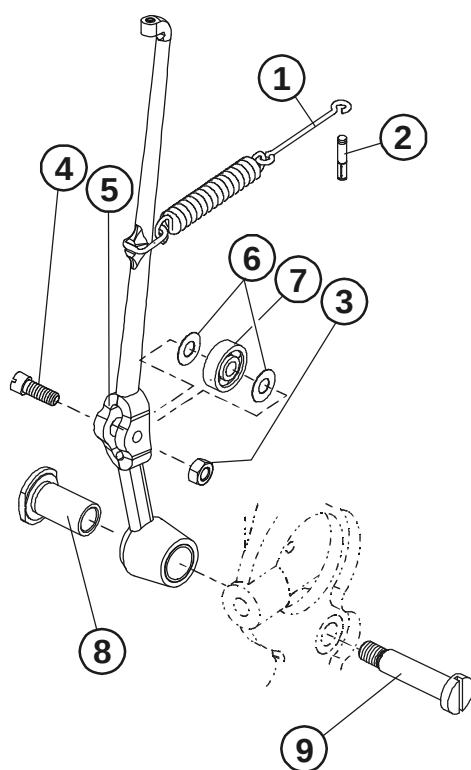
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DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6700.3.000	Nut M3	1
02	11.1178.0.000	Stud	1
03	08.6310.3.012	Screw M3-12	1
04	17.0013.1.177	Peg M4X8	1
05	11.1177.0.000	Lever	1
06	10.1083.0.000	Link Release Tension	1
07	11.1175.0.000	Bushing	1
08	08.6000.3.006	Screw M3-6	1
09	11.1158.0.000	Arm Tension	1
10	01.4074.0.000	Washer Rounded	1
11	01.1113.0.000	Stud - Shoulder	1
12	10.1077.0.000	Washer Felt	1
13	10.1078.1.000	Make Asm, Tension	1
14	10.1004.0.000	Washer-Felt Thin	1
15	10.1003.0.000	Washer	1
16	01.5603.0.000	Spring-Conical	1
17	10.4030.0.000	Nut	1
18	08.6000.4.012	Screw M4-12	2
19	11.1159.0.000	Bracket Tension	1
20	11.1044.0.000	Bushing	1
21	01.5163.0.000	Spring - Torsion	1
22	10.1010.0.000	Rod - Release	1
23	01.5002.0.000	Spring	1
24	10.1009.0.000	Bushing	1
25	10.1008.0.000	Guide	1
26	08.6200.5.020	Screw M5-20	1
27	11.1160.0.000	Shifter Block	1
28	08.6400.6.010	Screw M6-10	2
29	01.6334.0.000	Rod Upper Thd Draw-OFF	1
30	08.6032.4.010	Screw M4-10	1
31	05.0043.1.000	Thread Smoother	1
32	19.0011.1.402	Bite Screw	1

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THREAD TAKE UP LEVER



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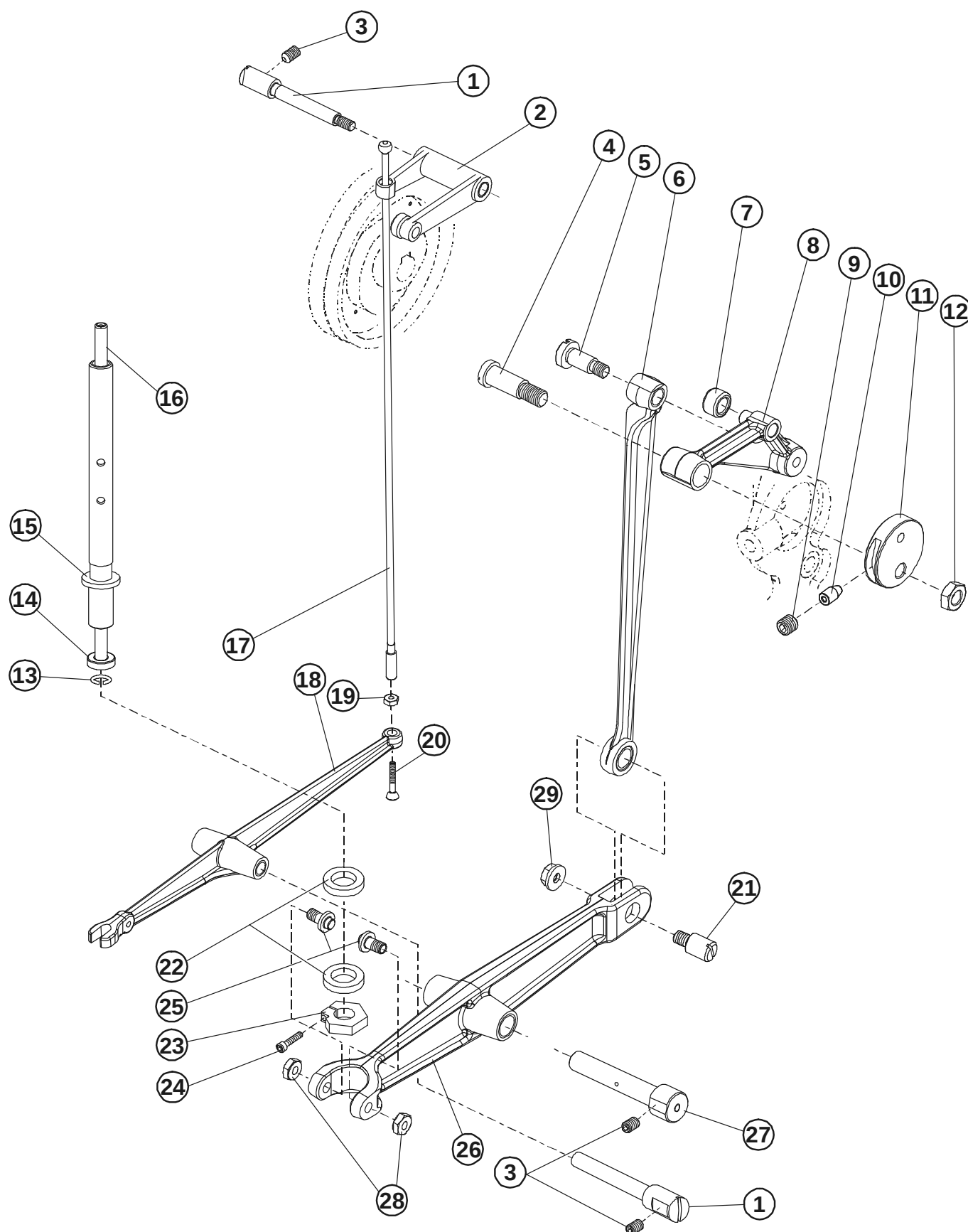
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THREAD TAKE UP LEVER

DET	PART NUMBER	DESCRIPTION	QTY.
01	01.5005.0.001	Spring Asm.	1
02	17.0031.1.401	Pin 3X16	1
03	17.0016.1.054	Nut M5x0.5	1
04	11.1052.0.000	Stud	1
05	11.1051.0.000	Lever - Take Up ●	1
06	01.4751.0.000	Washer	1
07	01.7630.0.001	Ball Bearing	1
08	11.1054.0.000	Bushing Pivot	1
09	17.0013.2.086	Screw M8x1-32	1

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LOOPER DRIVE



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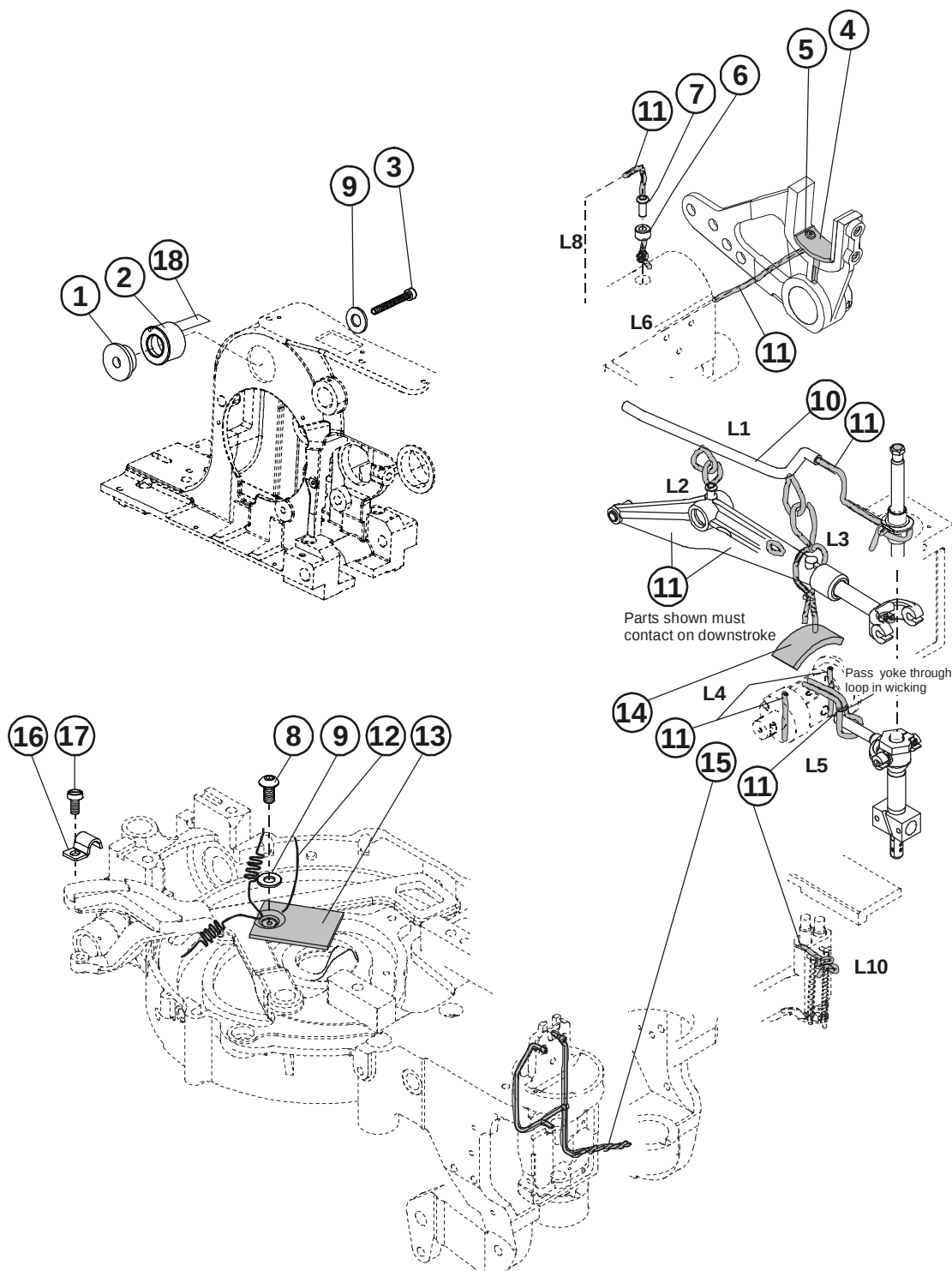
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LOOPER DRIVE

DET	PART NUMBER	DESCRIPTION	QTY.
01	11.1059.0.000	Screw	2
02	11.1058.0.050	Spreader Cam Follower ●	1
03	08.6400.4.008	Screw M5-8	3
04	11.1063.0.000	Screw	1
05	11.1066.0.000	Screw Shoulder	1
06	11.1067.0.000	Link Looper ●	1
07	11.1122.0.010	Trip Lever	1
08	11.1064.0.000	Cam Follower ●	1
09	08.6400.8.008	Screw M8-8	1
10	10.1062.0.000	Jam Plug ●●	1
11	11.1026.0.000	Core Disk	1
12	08.6710.8.400	Nut M8x1	1
13	17.0027.4.045	Ring, Clip	1
14	19.0041.2.404	Roll	1
15	19.0034.6.402	Shaft, Looper Drive ●	1
16	11.4020.0.000	Stud Looper Carrier	1
17	10.1060.2.000	Make Asm, Link Spreader	1
18	11.3004.0.000	Looper rocker ●	1
19	01.3025.0.000	Nut 4-60	1
20	10.1061.1.000	Tip-Ball Adjustable	1
21	17.0033.1.011	Screw	1
22	17.0019.0.398	Washer 9.6	2
23	19.0043.6.441	Collar ●	1
24	08.6000.4.010	Screw M4-10	1
25	17.0033.3.131	Stud	2
26	11.3006.0.000	Looper rocker ●	1
27	19.0032.6.401	Plug	1
28	08.6710.5.000	Nut	2
29	08.6700.6.300	Nut M6x0.75	1

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LUBRICATION

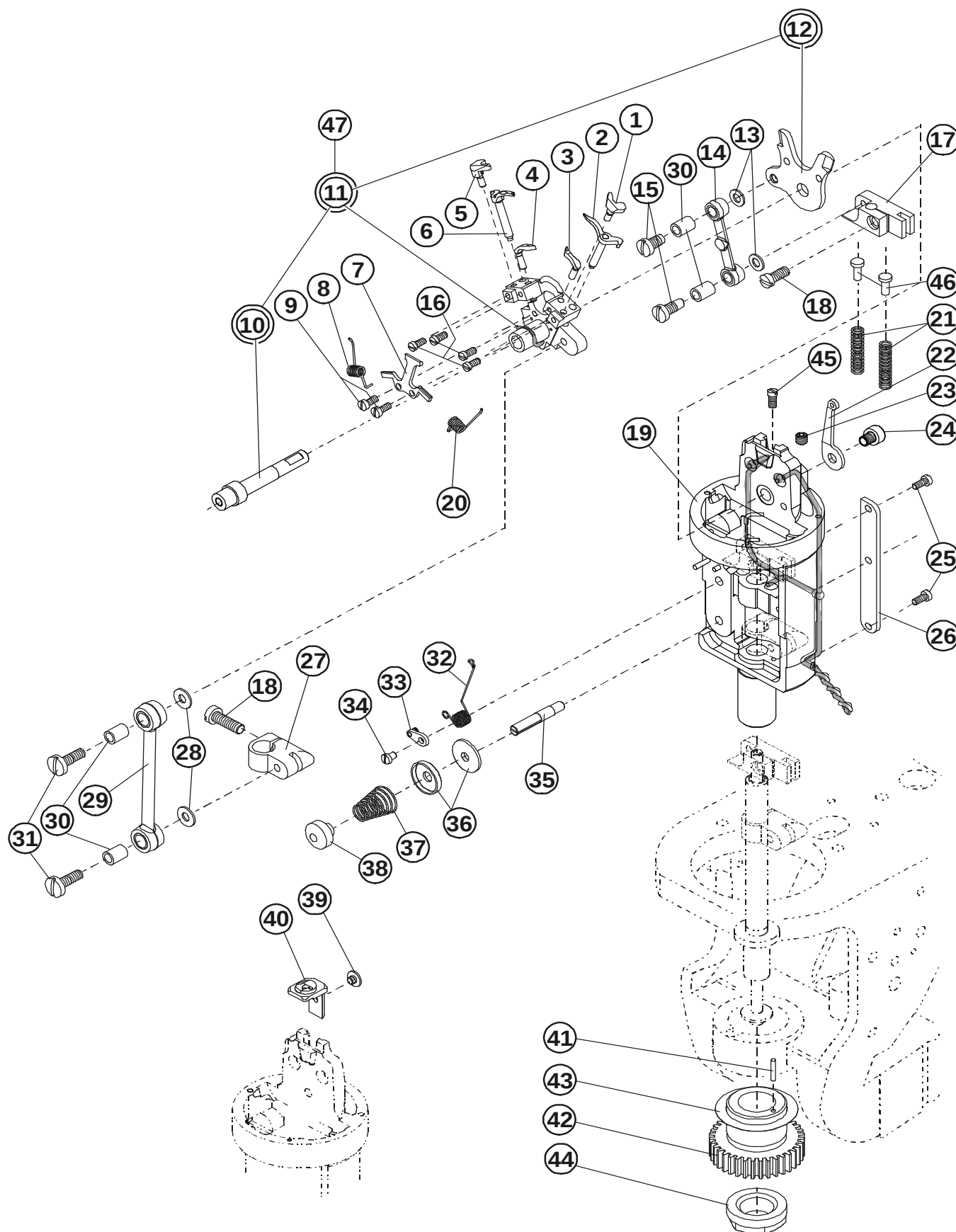


LUBRICATION

DET	PART NUMBER	DESCRIPTION	QTY.
01	17.0095.1.329	Oil Indicator ●●●	1
02	22.0104.0.000	Oil Gauge Reservoir	1
03	08.6000.4.045	Screw M4-45	1
04	12.4021.0.312	Rivet 3x12 Al ●	1
05	14.1029.0.000	Oil-Pad ●●●	1
06	14.1023.0.000	Ring Insert	1
07	05.1105.0.000	Inlet-Oil ●●	1
08	08.6200.4.008	Screw M4-8	1
09	08.6850.4.000	Washer 4,3	1
10	11.1031.0.000	Oil Tube ●●●	1
11	11.1030.0.000	Wick ●●●	1
12	17.0027.1.799	Spring	1
13	17.0094.5.309	Felt ●●●	1
14	14.1015.0.000	Pad - Oil ●●●	(1)
15	07.0401.0.009	Wicking-Cut 9 IN ●●●	(1)
16	17.0082.6.000	Clamp	2
17	08.6010.3.006	Screw M3-6	2
18	22.0229.0.000	Hinge Block	2

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RACE



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RACE

DET	PART NUMBER	DESCRIPTION	QTY.
01	11.4006.0.000	Spreader Stop RH	1
02	11.4008.0.000	Spreader RH	1
03	11.4004.0.000	Blind Looper	1
04	11.4005.0.000	Eye Looper	1
05	11.4007.0.000	Spreader Stop LH	1
06	11.4009.0.000	Spreader LH	1
07	10.4010.2.000	Needle Guard	1
08	01.5620.0.000	Spring-Torsion	1
09	17.0012.0.404	Screw M2,5-6	2
10	11.4201.0.000	Stud Looper Carrier	(1)
11	11.4002.0.000	Carrier Looper ●	(1)
12	11.4011.0.000	Spreader Wedge	(1)
13	17.0019.0.228	Washer 4+0.05/8-0.2	2
14	19.0063.1.073	Spreader link S311	1
15	17.0012.1.140	Screw M4x0,5-8,5	2
16	08.6010.3.006	Screw M3-6	4
17	17.0064.6.117	Clamp	1
18	08.6010.4.012	Screw M4-12 ●	2
19	11.4001.0.050	Race Assy	1
20	01.5619.0.000	Spring-Torsion	1
21	01.5026.0.000	Spring	2
22	10.4035.0.000	Cord Guide S101	1
23	08.6400.5.005	Screw M5-5	1
24	08.6000.4.005	Screw M4-5	1
25	08.6000.3.008	Screw M3-8	2
26	17.0081.5.082	Bracket	1
27	17.0074.4.405	Clamp	1
28	17.0019.1.088	Washer ●	2
29	17.0004.4.829	Looper Link Assy	1
30	17.0041.1.094	Roll ●	4
31	17.0012.1.142	Screw M4x0,5-12,5 E	2
32	17.0026.4.035	Spring	1
33	17.0064.7.162	Plate	1
34	08.6000.4.025	Screw M4-25	1
35	17.0011.8.041	Screw, Tensioning	1
36	17.0082.8.084	Tension Plate	2
37	17.0026.2.078	Spring	1
38	17.0017.1.016	Nut 171016	1
39	01.2056.1.000	Screw 6-52X2,3	1
40	10.4012.2.004	Thorat Plate Uni-2	1
41	17.0031.0.406	Pin 2x14-K	1
42	17.0055.1.158	Gear	1
43	01.4081.0.005	Washer-Plain (0,005")	1
44	17.0016.1.093	Nut M16x1.5-8	1
45	17.0012.2.400	Screw M3-6	1
46	10.4019.0.000	Pin	2
47	11.4002.0.050	Carrier Looper Assembly	1

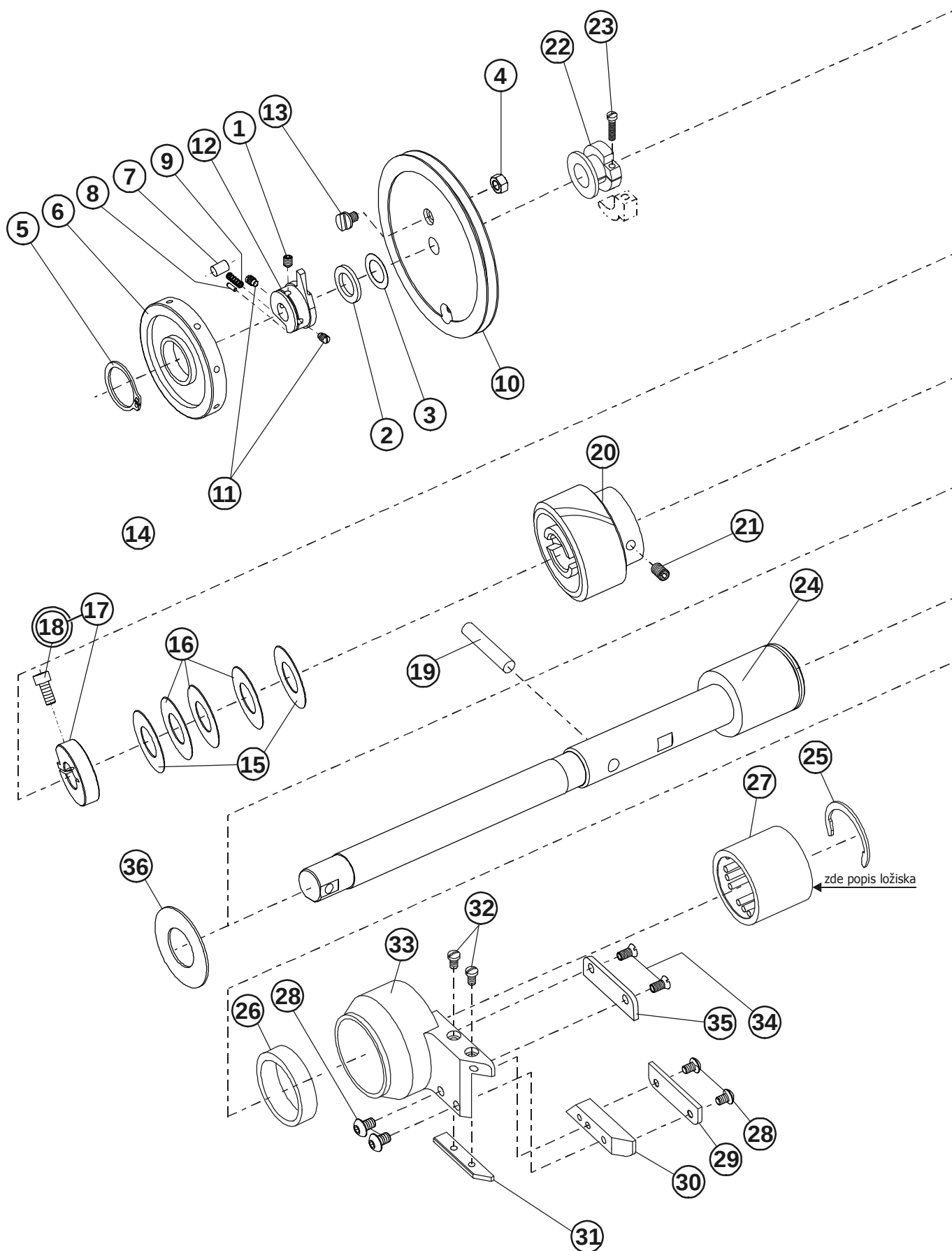
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MAIN CAM DRIVE SHAFT



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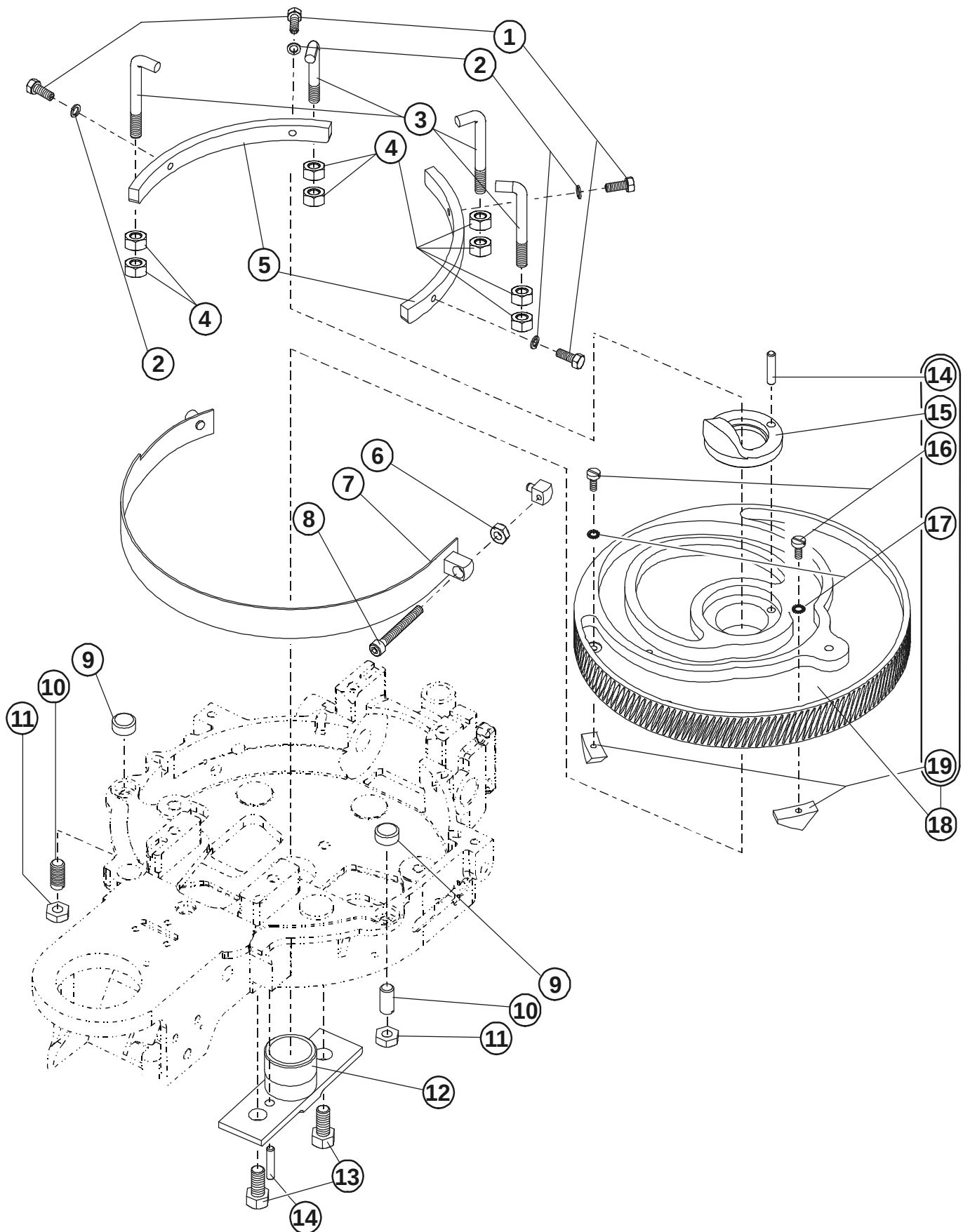
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MAIN CAM DRIVE SHAFT

DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6400.6.008	Screw M6-8	1
02	17.0094.1.143	Bushing, Rubber	1
03	17.0019.0.610	Washer 16H11/25-0.2	1
04	08.6710.8.400	Nut M8x1	1
05	12.1045.1.010	Ring 35	1
06	11.3110.0.000	Lever Clamping Tip	1
07	12.2099.1.006	Roll Bearing	1
08	12.1010.0.208	Pin 2x8	1
09	17.0026.0.213	Spring	1
10	17.0052.0.315	Puley	1
11	17.0011.2.063	Screw M6X0,75-10	2
12	11.3123.0.000	Lever Clamping Tip	1
13	17.0033.5.113	Dog	1
14	17.0032.0.113	Pin	1
15	01.4007.0.000	Shim Ring	2
16	01.5683.0.000	Disc Spring 5/8	3
17	11.3046.0.000	Friction Collar	1
18	08.6000.5.016	Screw M5-16	(1)
19	12.1010.0.630	Pin 6x30	1
20	11.3050.0.000	Gear	1
21	08.6400.6.010	Screw M6-10	1
22	17.0044.5.114	Spool	1
23	08.6000.5.020	Screw M5-20	1
24	11.3047.0.000	Shaft	1
25	01.6970.0.000	Retaining Ring	1
26	01.7040.0.000	Collar	1
27	12.2090.0.003	Bearing	1
28	08.6200.4.006	Screw M4-6	4
29	11.3080.0.000	Outer Plate	1
30	11.3101.0.000	Wear Plate	1
31	11.3082.0.000	Plate, Inner	1
32	08.6010.3.006	Screw M3-6	2
33	14.3100.0.901	Semi-Finished Arm Feed	1
34	01.2075.0.000	Screw - Flet Head	2
35	10.3080.0.000	Outer Plate	1
36	11.3054.0.000	Wedge Clamping	1

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MAIN CAM



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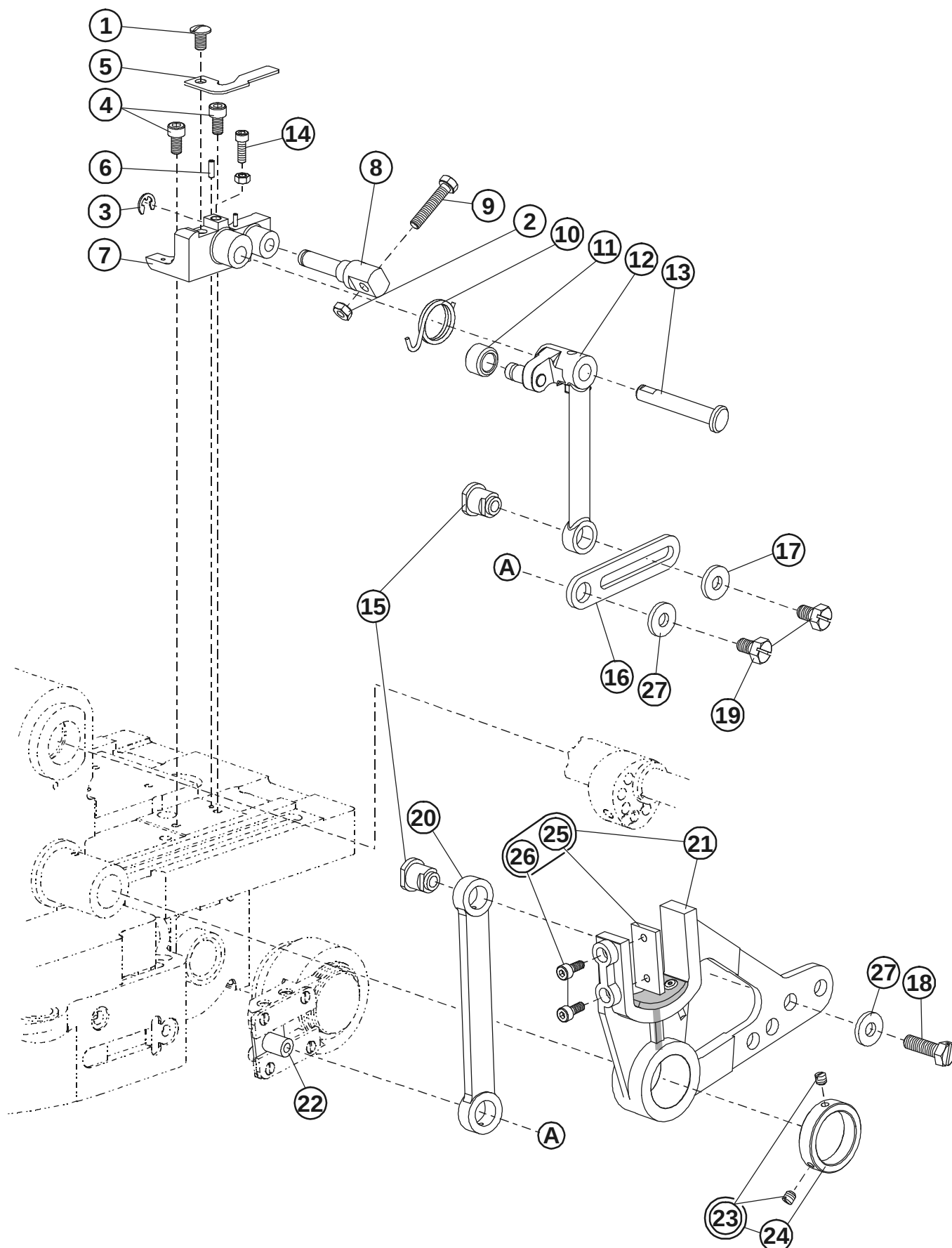
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MAIN CAM

DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6200.5.012	Screw M5-12	4
02	08.6832.5.000	Washer 5	4
03	11.3066.0.000	Hook	4
04	08.6700.6.300	Nut M6x0.75	8
05	11.3035.0.000	Gib Hold Down	2
06	08.6700.5.000	Nut M5	1
07	17.0002.7.589	Brake Band Assy ●●	1
08	08.6000.5.040	Screw M5x40	1
09	17.0019.2.021	Button	2
10	08.6400.8.416	Screw M8x1-16	2
11	08.6710.8.400	Nut M8x1	2
12	11.3027.0.000	Cam Central	1
13	08.6300.8.016	Screw M8x16	2
14	12.1010.0.516	Pin 5x16	1+(1)
15	11.3062.0.000	Cutting Cam	(1)
16	08.6000.4.010	Screw M4x10	(2)
17	08.6832.4.000	Washer 4	(2)
18	11.3064.0.050	Main Cam	1
19	11.3061.0.000	Wedga - Clamping	(2)

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FEEDING AND DENSITY MECHANISM



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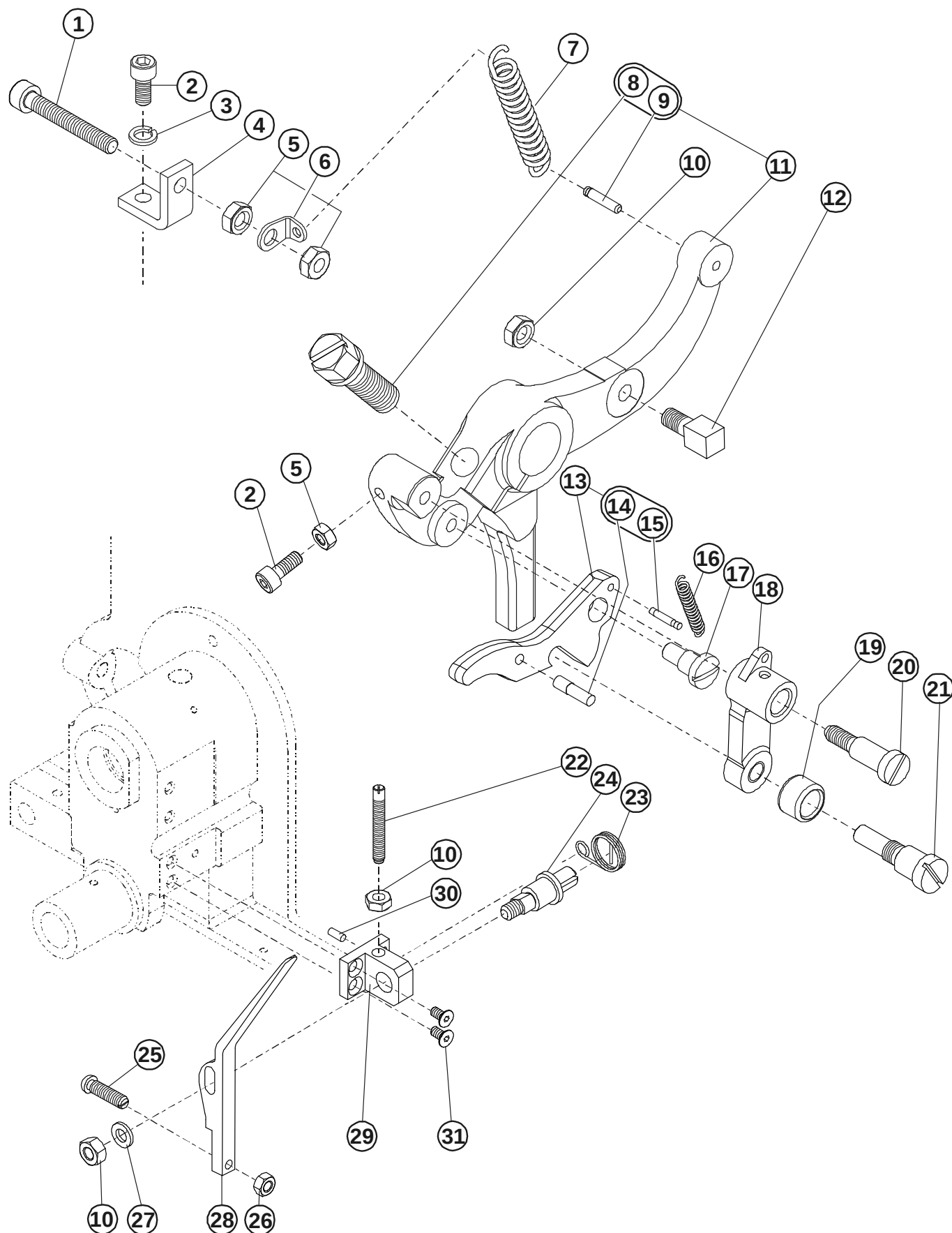
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DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6200.5.008	Screw M5-8	1
02	08.6710.5.000	Nut M5	1
03	17.0027.4.090	E-Ring	1
04	08.6000.5.010	Screw M5-10	2
05	01.5447.0.000	Spring-Flat	1
06	12.1010.0.310	Pin 3x10	1
07	11.1167.0.000	Shifter Block	1
08	11.1169.0.000	Shifter	1
09	08.6000.5.025	Screw M5-25	1
10	01.5448.0.000	Spring Torsion	1
11	17.0041.8.008	Roll	1
12	11.1168.0.000	Link	1
13	11.1184.0.000	Stud	1
14	08.6400.5.008	Screw M5-8	1
15	11.1171.0.000	Stud	2
16	11.3081.0.000	Arm Machining	1
17	11.3083.0.000	Washer	1
18	17.0014.1.068	Screw M6X0,75-23	1
19	17.0014.1.015	Screw M6X0,75-9	2
20	11.1109.0.000	Link	1
21	11.1108.0.000	Feed Cam Follower	1
22	11.3079.0.000	Slide Stud	1
23	08.6400.5.305	Screw M5x0.5-5	(2)
24	11.1111.0.000	Collar 25	1
25	17.0081.3.066	Plate	(1)
26	08.6000.4.010	Screw M4-10	(2)
27	17.0019.0.230	Washer	2

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TREBLE-ARM LEVER AND SEWING SWITCH-OFF



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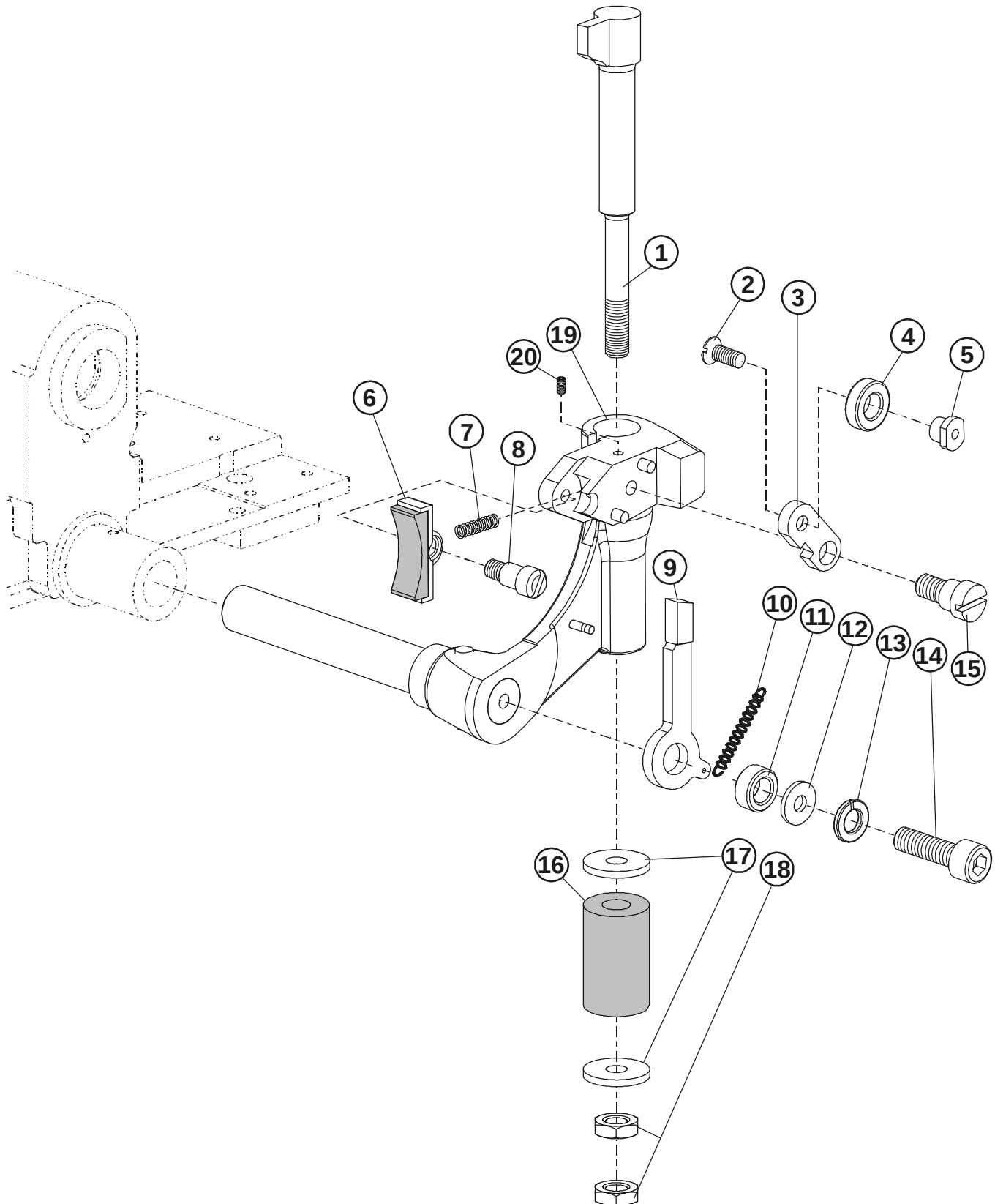
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DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6000.4.030	Screw M4-30	1
02	08.6000.4.010	Screw M4-10	2
03	08.6800.4.000	Washer 4,1	1
04	14.1099.0.000	Spring Bracket	1
05	08.6700.4.000	Nut M4	3
06	14.5034.0.000	Cord Guide-Race	1
07	01.5055.0.000	Spring Extension	1
08	17.0014.1.205	Screw M8x0.75-22.5	(1)
09	12.1015.0.001	Pin 4x16	(1)
10	08.6700.6.000	Nut M6	3
11	11.1113.0.000	Three Fork Lever	1
12	17.0014.4.001	Stud M6X12 E	1
13	11.1118.0.000	Lever	1
14	17.0031.4.083	Pin	(1)
15	17.0031.1.091	Pin 2x12	(1)
16	17.0026.3.126	Spring	1
17	17.0013.1.417	Screw M5X15 E	1
18	11.1120.0.000	Lever	1
19	17.0041.8.008	Roll	1
20	17.0013.1.418	Screw M5X27 E	1
21	17.0013.1.419	Screw M6X0,75-26 E	1
22	17.0011.3.022	Screw M6X45	1
23	17.0026.4.036	Spring	1
24	17.0033.3.053	Stud	1
25	17.0012.4.011	Screw M5X17,5 E	1
26	08.6700.5.000	Nut M5	1
27	08.6850.6.000	Washer 6,4	1
28	11.1124.0.000	Trip Lever	1
29	17.0064.5.174	Konsola	1
30	12.1010.0.410	Pin 4x10	1
31	08.6100.5.010	Screw M5-10	2

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ROCKING LEVER



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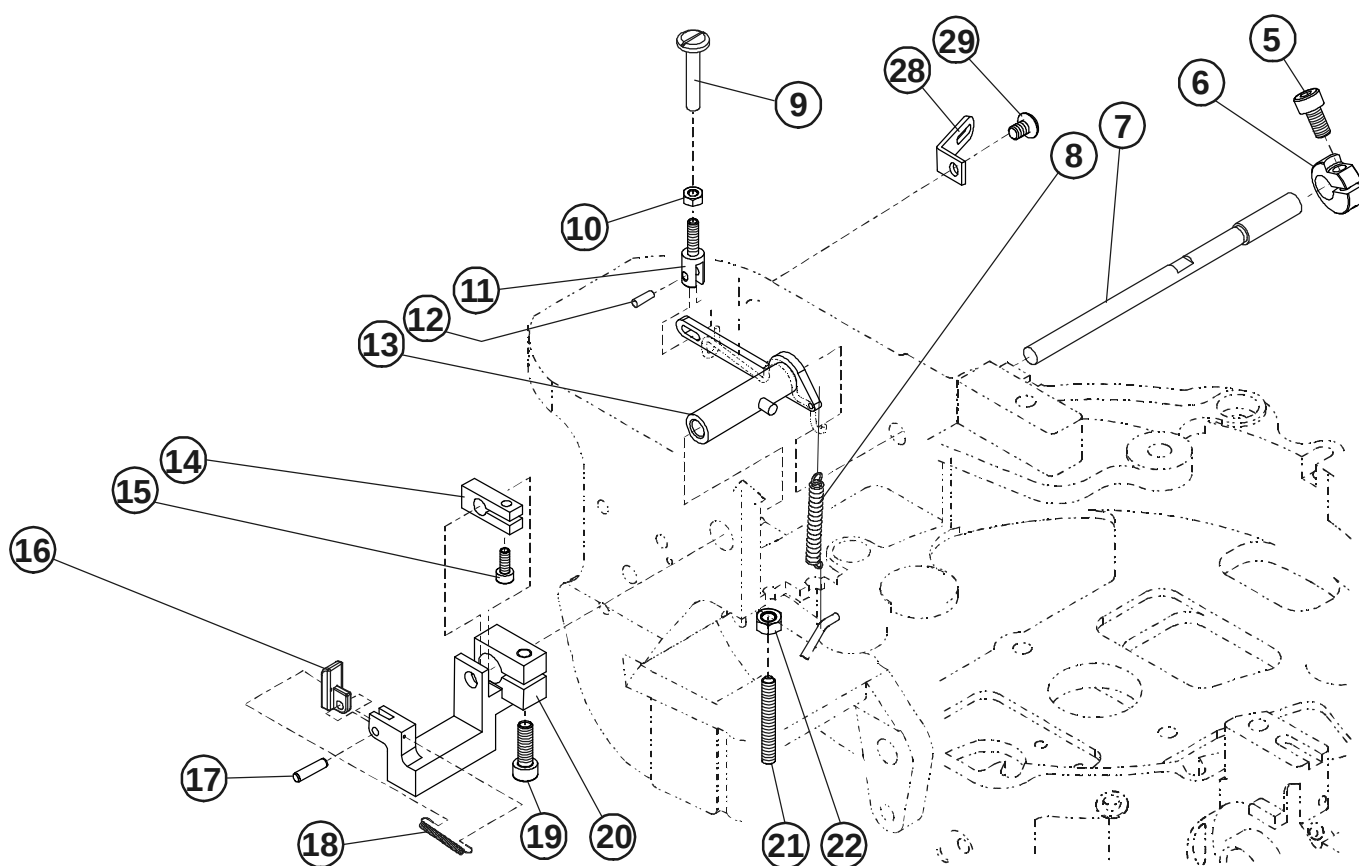
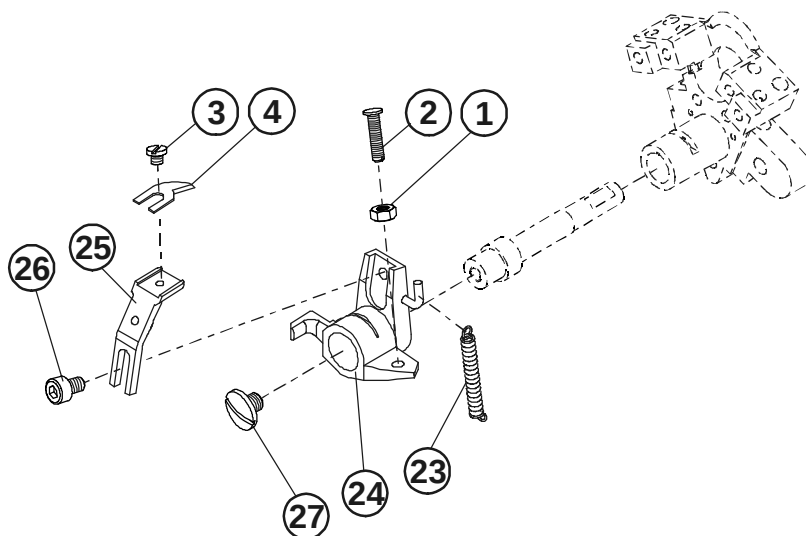
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ROCKING LEVER

DET	PART NUMBER	DESCRIPTION	QTY.
01	17.0062.5.179	Bolt	1
02	17.0012.6.096	Screw M5X12	1
03	17.0061.2.415	Link	1
04	17.0041.8.400	Roll	1
05	17.0016.3.400	Nut M5	1
06	17.0002.4.121	Brake Shoe ●●●	1
07	01.5003.0.000	Spring - Compression	1
08	17.0013.1.413	Screw M5	1
09	13.1100.0.000	Latch	1
10	01.5011.0.000	Spr 1-3/16Long X 11/64	1
11	17.1099.0.000	Bushing	1
12	17.0019.0.367	Washer 7	1
13	08.6800.6.000	Washer 6,1	1
14	08.6000.6.020	Screw M6-20	1
15	17.0013.1.461	Screw M6	1
16	01.5605.0.000	Spring-Elastomer ●●●	1
17	17.0019.0.441	Washer 9	2
18	08.6710.8.000	Nut M8	2
19	11.1098.0.050	Rocking Lever	1
20	08.6400.4.008	Screw M4-8	1

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UPPER THREAD TRIMMER AND THREAD GUIDE



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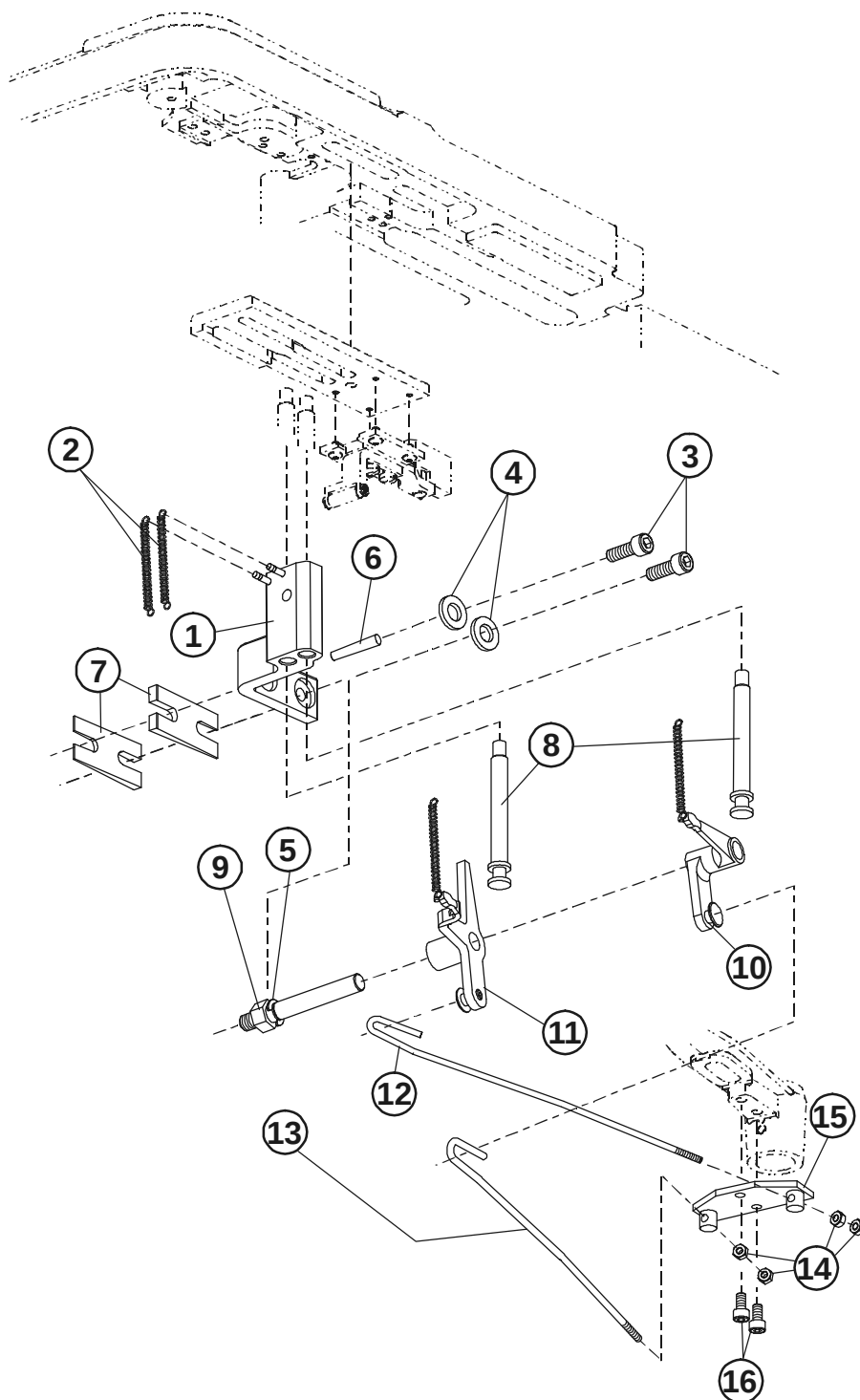
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DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6700.3.000	Nut M3	1
02	17.0013.6.081	Screw M3x12-5	1
03	17.0012.0.688	Screw M2,5-3,5	1
04	14.1197.1.000	Knife Trimmer	1
05	08.6000.4.008	Screw M4-8	1
06	18.0043.6.284	Clamp collar 436284	1
07	11.5019.0.000	Shaft	1
08	01.5134.0.000	Spring Extension	1
09	11.3206.0.000	Actuator	1
10	08.6700.4.000	Nut M4	1
11	11.3205.0.000	Clevis	1
12	12.1010.0.308	Pin 3x8	1
13	11.3085.0.000	Trimming Lever	1
14	11.3088.0.000	Clamp	1
15	08.6000.3.008	Screw M3-8	1
16	10.3089.2.000	Latch	1
17	12.1010.0.312	Pin 3x12	1
18	01.5433.0.000	Spring Extension	1
19	08.6000.5.016	Screw M5-16	(1)
20	11.3087.0.000	Holder	1
21	08.6400.5.035	Screw	1
22	08.6700.5.000	Nut M5	1
23	01.5041.0.000	Spring Extension	1
24	11.4202.0.000	Lever	1
25	11.1198.0.000	Knife Holder	1
26	08.6000.3.005	Screw M3-5	1
27	17.0012.4.042	Screw KA4K	1
28	10.3607.1.000	Cord Guide	1
29	08.6200.4.006	Screw	1

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BUTTONHOLE SHAPE CHANGE



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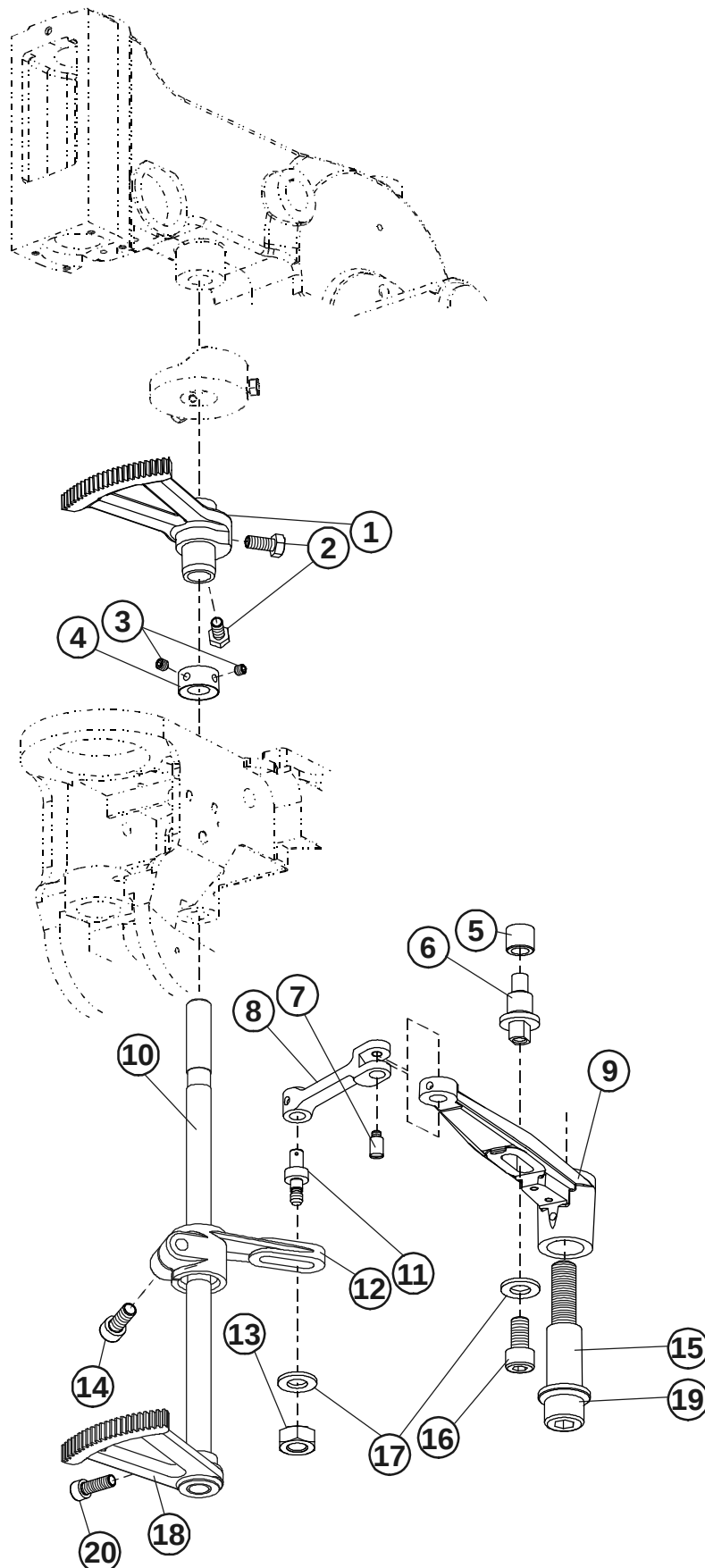
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BUTTONHOLE SHAPE CHANGE

DET	PART NUMBER	DESCRIPTION	QTY.
01	11.3251.0.000	Bracket	1
02	01.5054.0.000	Spr*Ext 1.690LX.156ODX	2
03	08.6000.6.018	Screw M6-18	2
04	08.6850.6.000	Washer 6,4	2
05	17.0027.4.085	Lockwasher	1
06	12.1011.0.425	Pin 4x25	1
07	10.3250.1.000	Spacer	2
08	11.3252.0.000	Pin	2
09	11.3255.0.000	Shoulder Stud	1
10	11.3254.0.000	Actuator R.H.	1
11	11.3253.0.000	Actuator L.H.	1
12	10.3259.1.001	Wire Rod-Right	1
13	10.3259.1.002	Wire Rod-Left	1
14	01.3016.0.000	Nut*6-52 1/4 Hex	4
15	10.3258.0.000	Make Asm, Wire Bracket	1
16	08.6000.4.008	Screw M4-8	2

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TURNING ASSEMBLY



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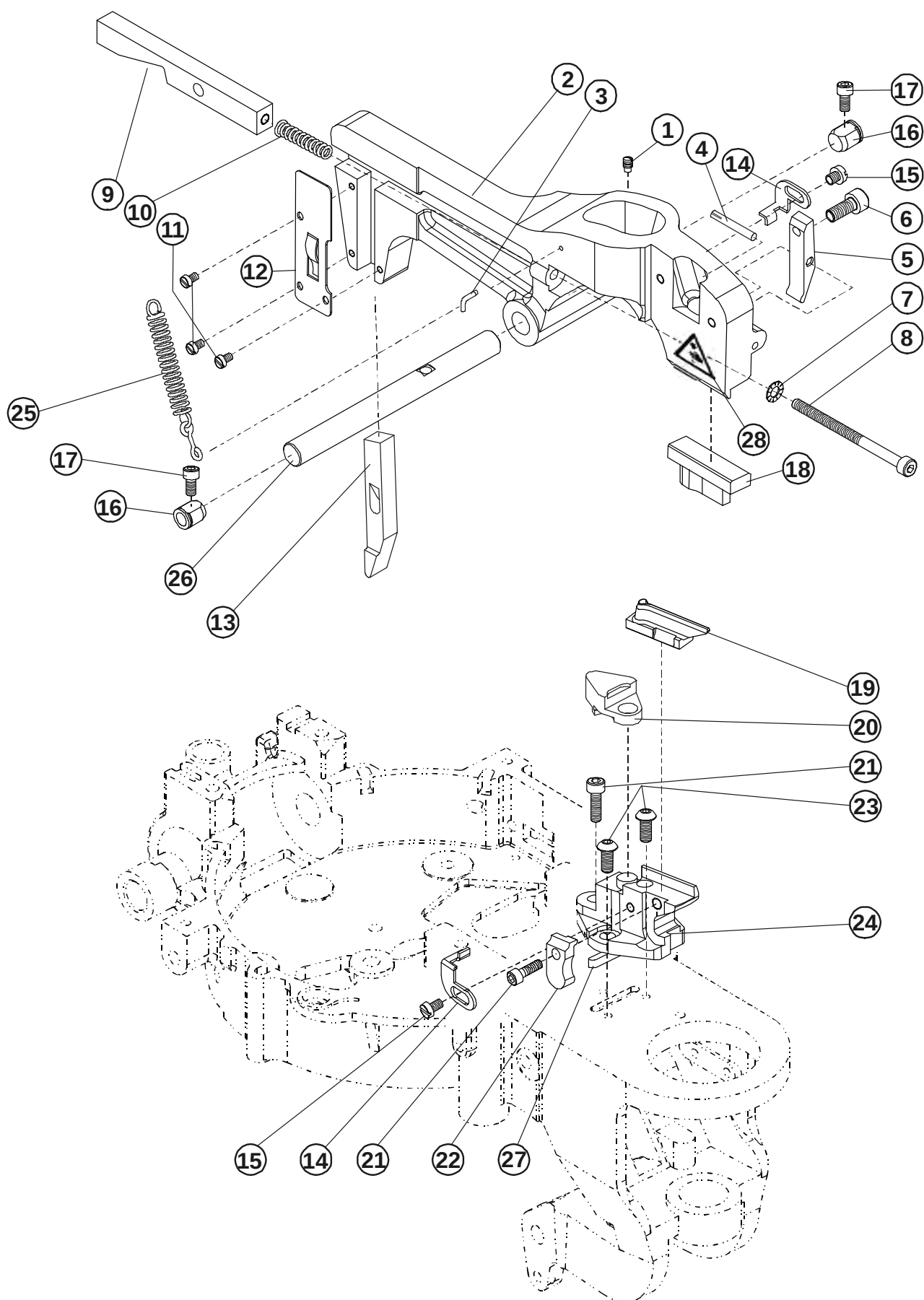
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TURNING ASSEMBLY

DET	PART NUMBER	DESCRIPTION	QTY.
01	11.1075.0.000	Collar Cam	1
02	17.0014.1.133	Screw M6x14	2
03	08.6400.5.305	Screw M5x0.5-5	2
04	17.0043.6.018	Collar	1
05	17.0041.8.181	Roll 14J5/9H5-12	1
06	11.3017.0.000	Stud	1
07	17.0033.1.153	Screw	1
08	17.0063.6.044	Fork	1
09	11.3015.0.000	Lever Sector	1
10	11.3009.0.000	Sector Shaft	1
11	17.0033.3.132	Stud	1
12	17.0063.6.308	Lever, Reverse, Lower Re	1
13	08.6700.8.000	Nut M8	1
14	08.6000.8.020	Screw M8-20	1
15	11.3016.0.000	Busching	1
16	08.6000.8.016	Screw M8-16	1
17	08.6850.8.000	Washer 8,4	2
18	17.0055.3.025	Sector, Upper	1
19	08.6000.8.050	Screw M8-50	1
20	08.6000.8.025	Screw M8-25	1

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CUTTING LEVER ASSEMBLY



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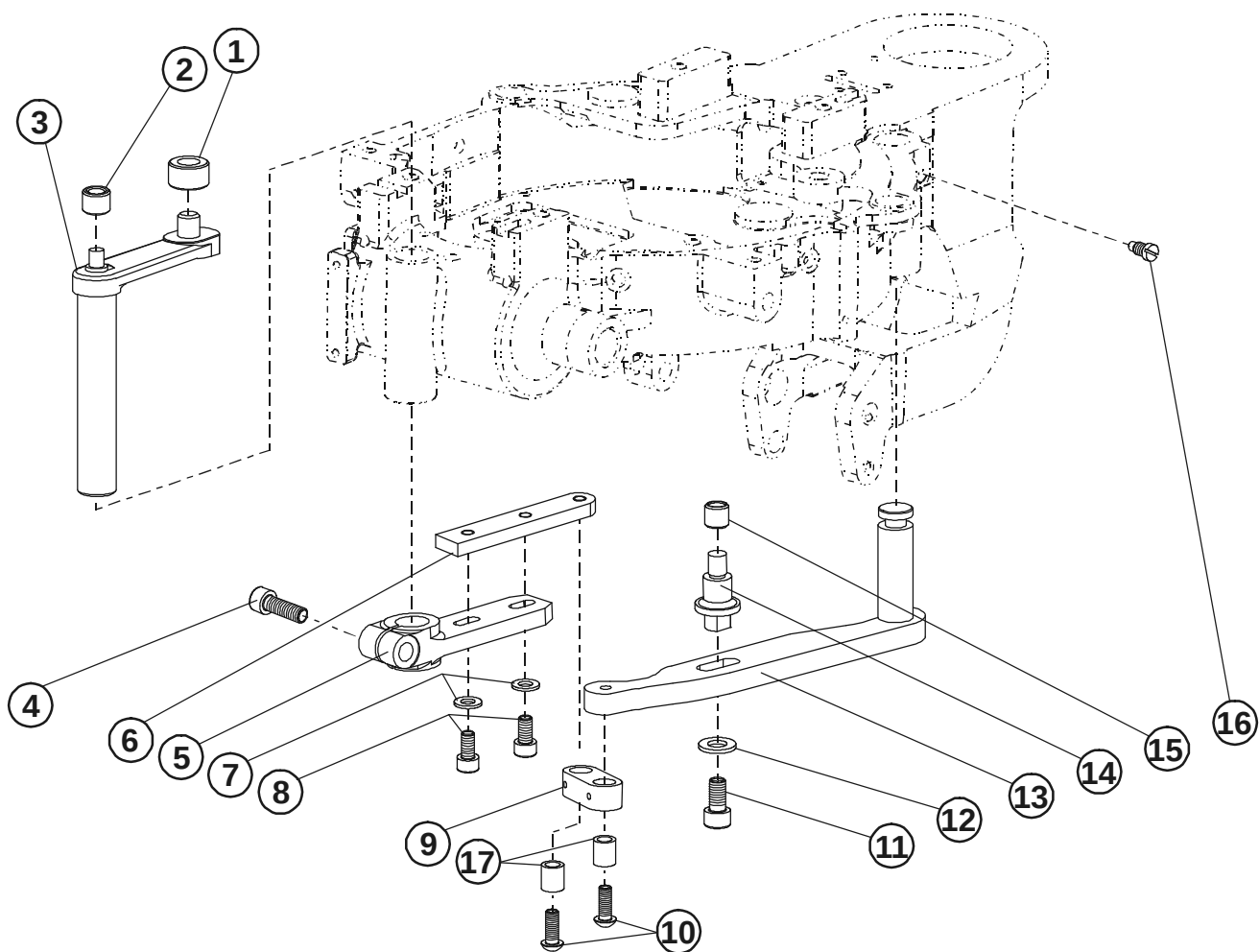
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CUTTING LEVER ASSEMBLY

DET	PART NUMBER	DESCRIPTION	QTY.
01	17.0011.2.063	Screw M6x0,75-10	1
02	11.1068.0.000	Cutting Lever	1
03	17.0031.0.405	Pin 2X20	1
04	01.6837.0.000	Pin-Groowed Type C	1
05	17.0063.6.220	Knife Holder	1
06	08.6000.5.012	Screw M5-12	1
07	08.6832.4.000	Washer M4	1
08	08.6000.4.060	Screw M4-60	1
09	11.1072.0.000	Pressure Bar	1
10	17.0026.1.082	Spring	1
11	08.6010.3.006	Screw M3-6	3
12	17.0082.5.108	Cover Plate	1
13	17.0062.5.149	Cam Follower Pin	1
14	17.0082.5.997	Clamp	2
15	17.0012.0.571	Screw M4x4	2
16	14.1025.3.000	Button Uni	2
17	08.6400.5.008	Screw M5-10	2
18	11.0064.5.952	Cutting Steel 19 L	1
19	11.0087.0.432	Knife 28x42-32L	1
20	11.3067.0.000	Wedge Spreader	1
21	08.6000.5.016	Screw M5-16	2
22	17.0064.6.416	Knife Clamp	1
23	08.6200.5.012	Screw M5-12	2
24	11.3070.0.000	Knife Holder	1
25	01.5006.0.001	Spring Asm	1
26	11.1074.0.000	Shaft	1
27	17.0021.1.073	Key	1
28	12.8000.0.409	Label	1

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TABLE SIDE MOVEMENT



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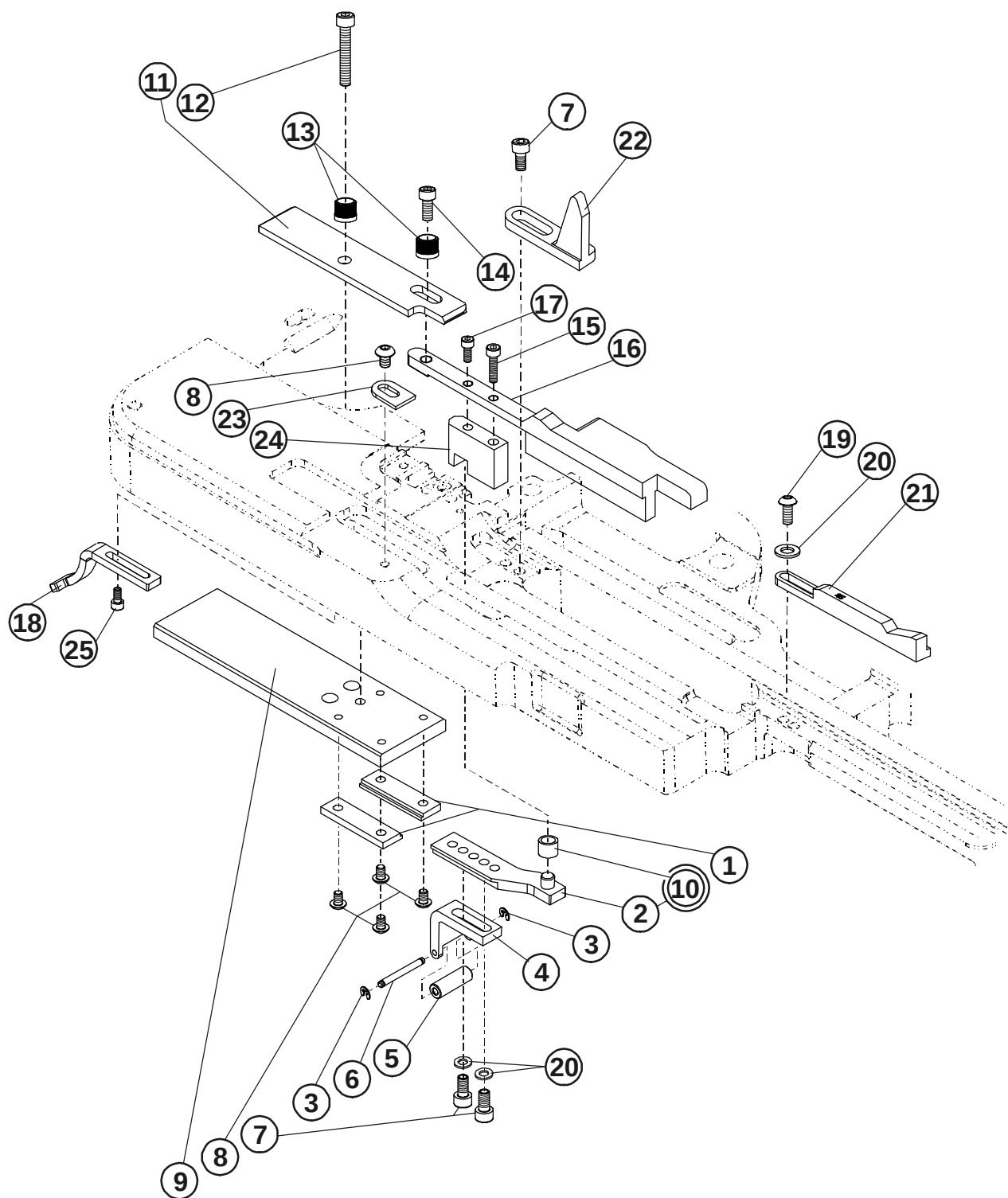
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TABLE SIDE MOVEMENT

DET	PART NUMBER	DESCRIPTION	QTY.
01	11.3021.0.003	Roll 9/15,87-9,5	1
02	11.3021.0.002	Roll 6/10,3-8	1
03	11.3034.0.000	Lever	1
04	08.6000.8.025	Screw M8-25	1
05	11.3019.0.000	Lower Lever	1
06	11.3300.0.000	Lower Extension	1
07	08.6850.6.000	Washer 6,4	2
08	08.6000.6.012	Screw M6-12	2
09	11.3302.0.000	Link	1
10	08.6200.6.016	Screw M6x16	2
11	08.6000.8.016	Screw M8X16	1
12	08.6850.8.000	Washer 10	1
13	11.3303.0.000	Lever	1
14	11.3017.0.000	Stud	1
15	11.3021.0.001	Roll 9/12,7-12	1
16	17.0013.2.090	Screw M6x0,75-7,5/4.65-4	1
17	11.3301.0.000	Bushing	2

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SEWING OPERATION, FLY BAR



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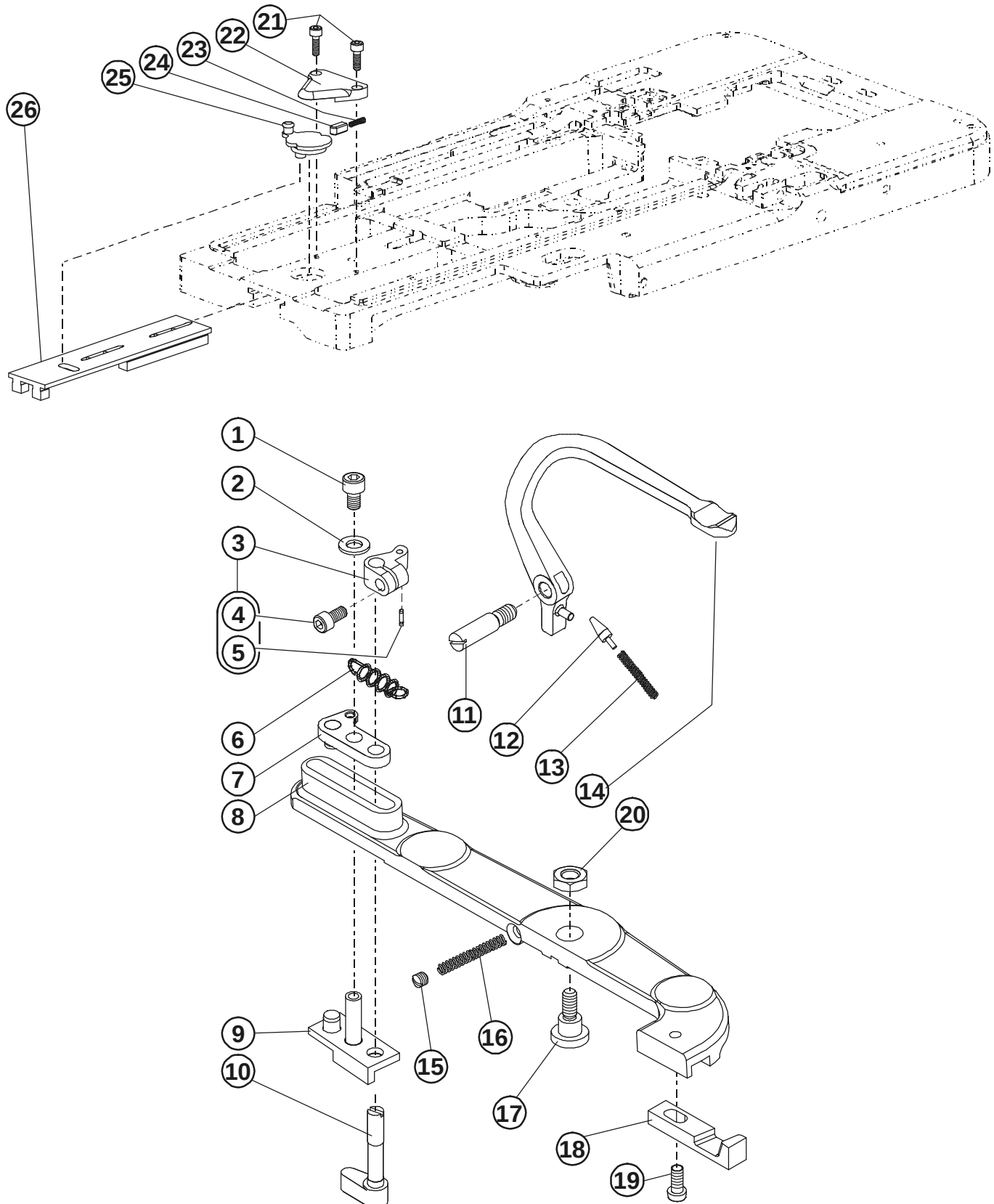
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SEWING OPERATION, FLY BAR

DET	PART NUMBER	DESCRIPTION	QTY.
01	10.2264.0.000	Rail	2
02	11.2263.0.000	Link	1
03	01.6280.0.000	Retainig Ring	2
04	11.2069.0.000	Trip Bracket	1
05	11.2069.0.902	Trip Roller	1
06	11.2069.0.901	Pin Pivot	1
07	08.6000.5.010	Screw M5-10	3
08	08.6200.4.006	Screw M4-6	5
09	11.2255.0.000	Plate Cam Fly Bar	1
10	11.2263.0.901	Roll ●●●	(1)
11	11.2251.0.000	Lenght Plate	1
12	08.6000.5.030	Screw M5-30	1
13	11.2254.0.000	Button	2
14	08.6000.5.012	Screw M5-12	1
15	08.6000.4.016	Screw M4-16	1
16	11.2018.0.000	Lenght Guide	1
17	08.6000.4.010	Screw M4-10	1
18	11.2256.0.000	Bracket	1
19	08.6200.5.012	Screw M5-12	1
20	08.6850.5.000	Washer 5,3	3
21	11.2061.0.000	Trip Bracket	1
22	11.2016.0.000	Bumper	1
23	17.0081.5.047	Latch	1
24	11.2262.0.000	Block	1
25	08.6000.5.012	Screw M5-12	1

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STARTING LEVER



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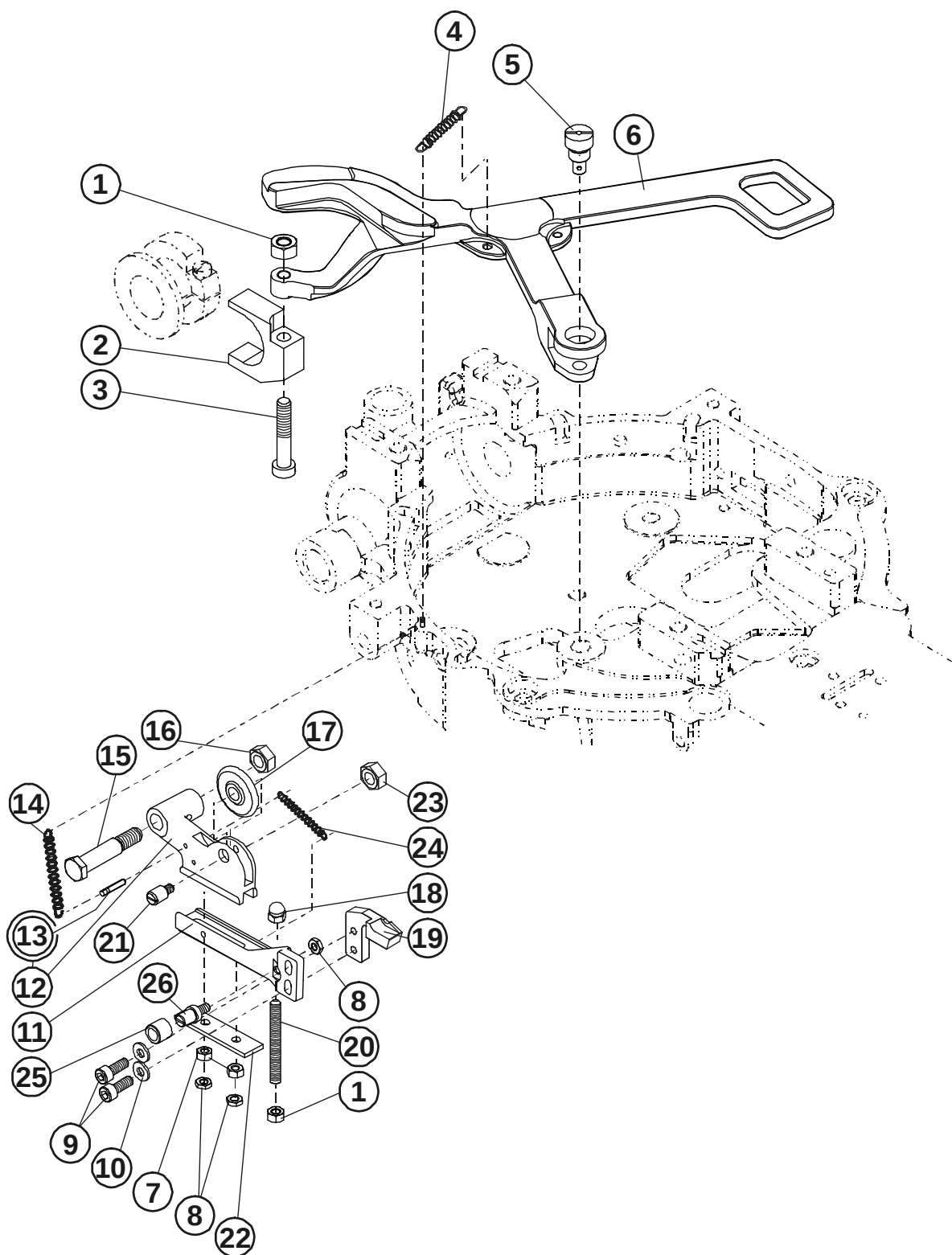
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STARTING LEVER

DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6000.5.008	Screw M5-8	1
02	08.6850.5.000	Washer 5,3	1
03	11.2073.0.000	Latch	1
04	08.6000.5.010	Screw M5-10	(1)
05	17.0031.0.461	Pin, Anchor 2,5X12	(1)
06	01.5473.0.000	Spring	1
07	10.2072.0.000	Make Asm. Plate	1
08	11.2012.0.000	Switch Lever	1
09	11.2070.0.000	Block-Asm Of	1
10	10.2071.0.000	Lever	1
11	17.0033.1.010	Stud	1
12	10.2015.0.000	Plunger	1
13	01.5020.0.000	Spring 193OD	1
14	11.2013.0.000	Starting Lever	1
15	17.0011.1.148	Screw M6x0,75-6	1
16	01.5019.0.000	Spring 177OD	1
17	17.0033.2.030	Screw	1
18	17.0062.5.015	Trip	1
19	08.6010.5.012	Screw M5-12	1
20	08.6710.6.000	Nut M6	1
21	08.6000.4.012	Screw M4-12	2
22	10.2258.0.000	Cover	1
23	01.5172.0.000	Spring	1
24	10.2259.0.000	Plunger	1
25	10.2257.0.000	Shifter	1
26	10.2260.0.001	Plate-Guide 7MM	1

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CLAMP YOKE, SHIFTING LEVER



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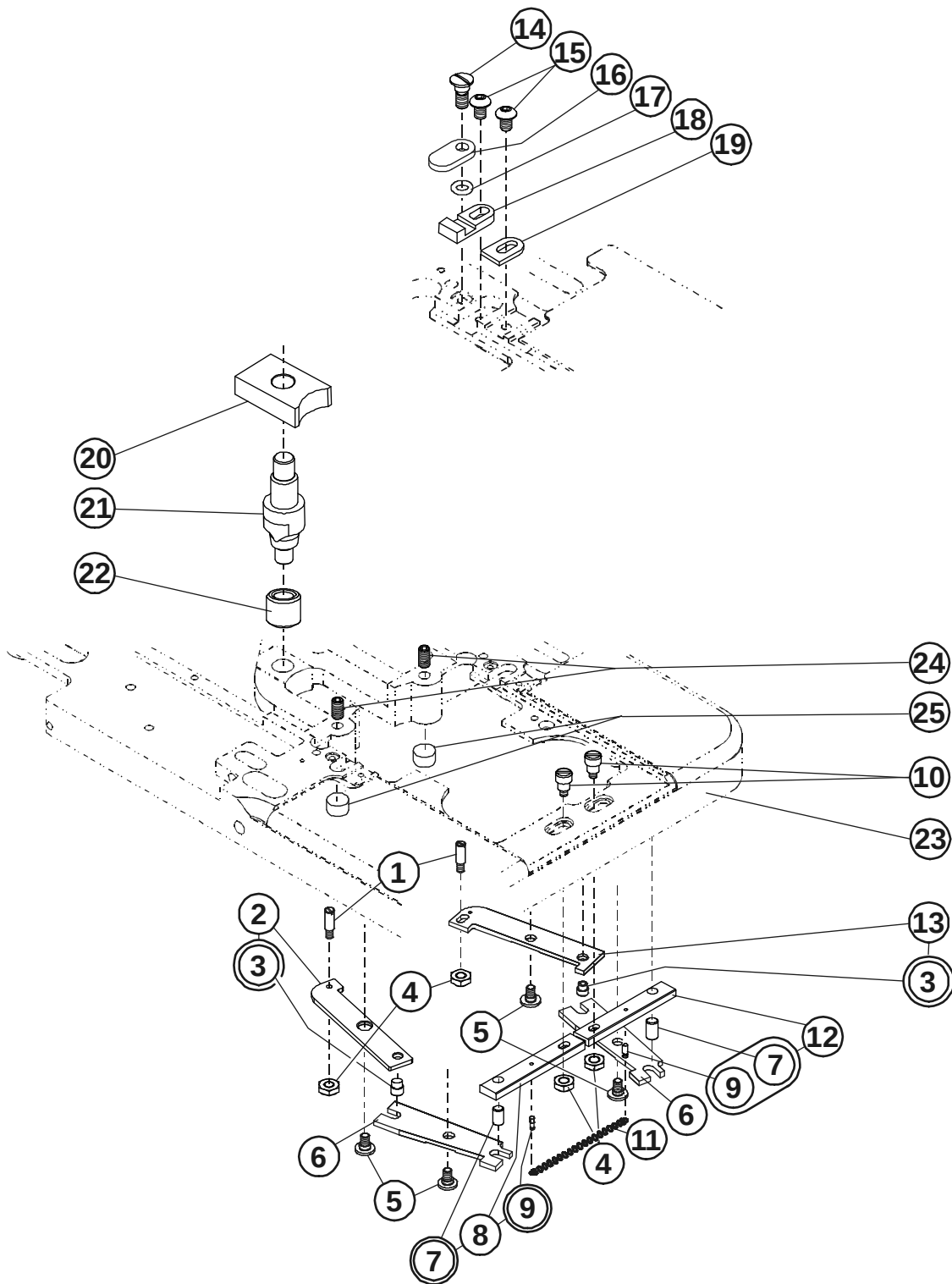
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CLAMP YOKE, SHIFTING LEVER

DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6700.6.000	Nut M6	2
02	17.0062.5.144	Shifter Shoe	1
03	17.0012.1.148	Screw M6X32 E	1
04	01.5055.0.000	Spring Extension	1
05	17.0033.3.134	Screw	1
06	11.3029.0.000	Shifting Lever	1
07	08.6700.6.000	Nut M6	2
08	08.6710.6.000	Nut M6	3
09	08.6200.6.016	Screw M6-16	2
10	08.6850.6.000	Washer 6,4	2
11	11.3022.1.000	Lever Clamping	1
12	11.3023.1.000	Lever	1
13	17.0031.1.089	Pin 3x18	(1)
14	01.5015.0.000	Spr 1 19/32ID X 1/4OD	1
15	17.0014.3.011	Screw M10X24 E	1
16	08.6710.0.300	Nut Low M10	1
17	11.3025.0.000	Roll	1
18	05.0144.0.000	Cap 1/2 OD X 1/4 ID ●●●	1
19	11.3131.0.000	Lever Clamping Tip	1
20	08.6400.6.050	Screw M6-50	1
21	17.0033.1.011	Screw	1
22	11.3024.0.000	Slide	1
23	08.6710.6.300	Nut M6x0.75	1
24	01.5602.0.000	Spring	1
25	17.0041.8.181	Roll	1
26	11.3032.0.000	Stud	1

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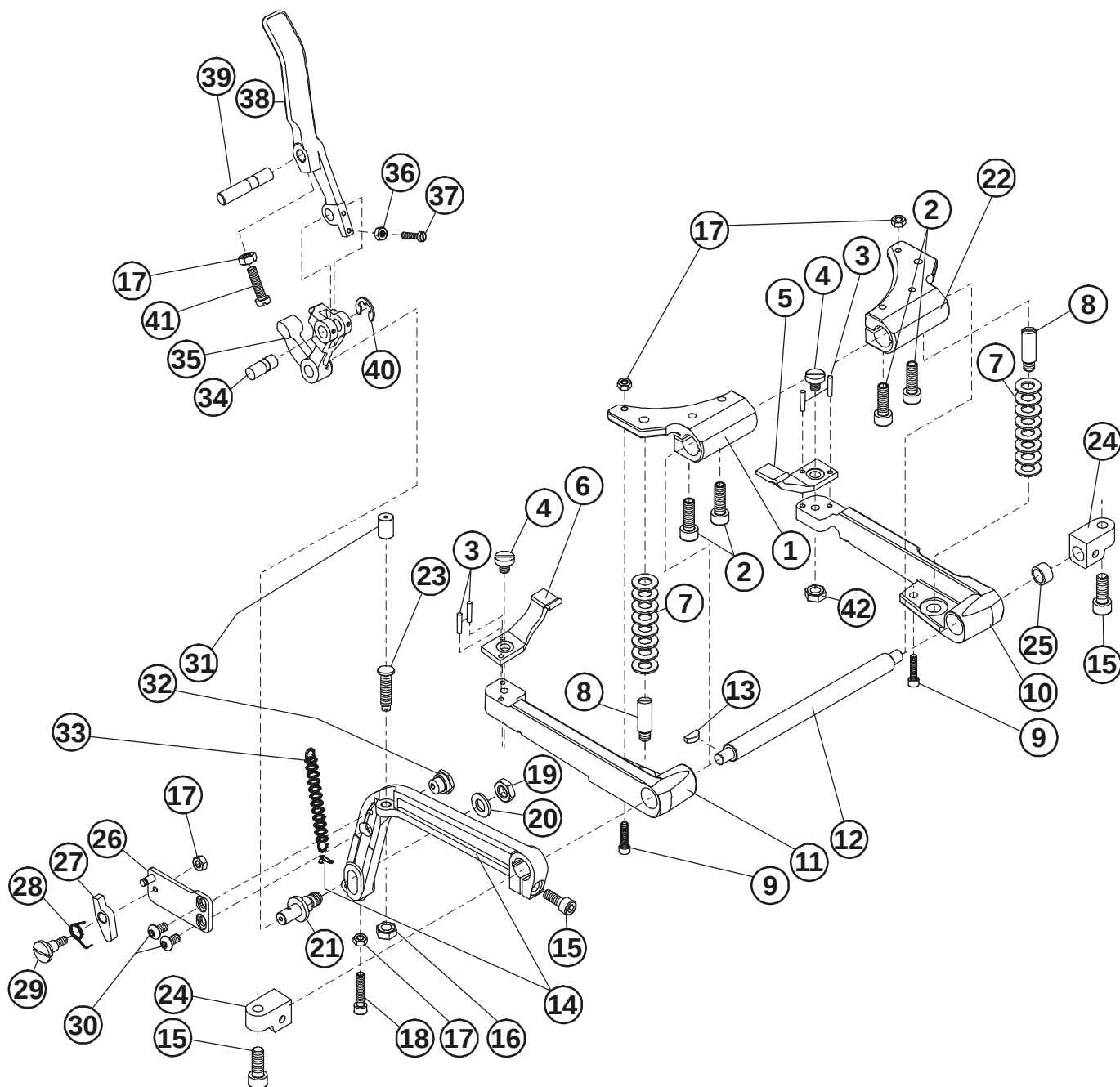
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SPREADING

DET	PART NUMBER	DESCRIPTION	QTY.
01	17.0013.5.069	Screw	2
02	11.2039.0.000	Link Rear Rh	1
03	17.0032.1.076	Pin	(2)
04	19.0016.1.402	Nut M4x0.5-2.5	4
05	17.0013.1.045	Screw	4
06	17.0082.2.054	Front Link	2
07	17.0031.4.031	Roll	(2)
08	11.2033.0.000	Slide Clamp Lh	1
09	17.0031.0.263	Pin	(2)
10	11.2037.0.000	Screw	2
11	01.5023.0.000	Spring Extension	1
12	11.2034.0.000	Slide Clamp Rh	1
13	11.2040.0.000	Link Rear Lh	1
14	11.2051.0.000	Screw	2
15	08.6200.4.006	Screw M4-6	4
16	17.0081.5.048	Slide	2
17	01.4426.0.000	O-Ring NO.8 Polyuret	2
18	10.2031.0.000	Slide Adjustable	2
19	17.0081.5.047	Latch	2
20	10.3033.0.017	Block	1
21	11.2006.0.000	Stud Bedplate	1
22	17.0041.8.067	Roll	1
23	11.2001.0.000	Bedplate S105	1
24	08.6400.8.416	Screw M8x1-16	2
25	11.3005.0.000	Button	2

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CLAMPING MECHANISM



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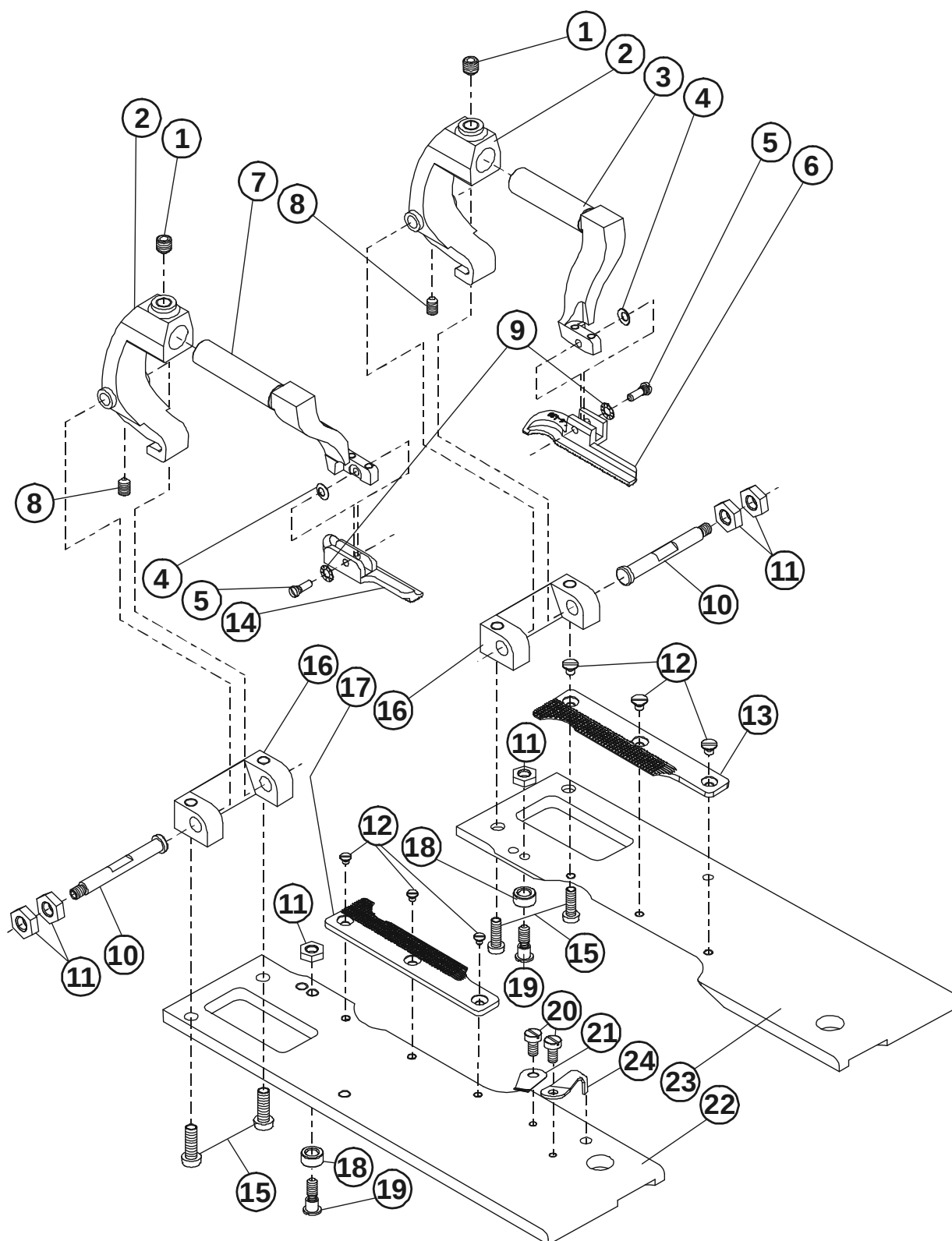
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CLAMPING MECHANISM

DET	PART NUMBER	DESCRIPTION	QTY.
01	11.2026.0.003	Clamp Arm Toggle LH	1
02	08.6000.5.016	Screw M5-16	4
03	17.0031.2.022	Pin 3X16	4
04	17.0012.0.262	Screw M6X10	2
05	11.2027.0.000	R.H. Pull Down	1
06	11.2028.0.000	L.H. Pull Down	1
07	01.4121.0.000	Washer Bellville	20
08	11.2024.0.000	Pin	2
09	08.6000.4.025	Screw M4-25	2
10	11.2026.0.006	Clamp Yoke RH	1
11	11.2026.0.005	Clamp Yoke LH	1
12	17.0034.2.324	Shaft	1
13	17.0021.1.050	Key 2,5x3,7	1
14	11.2023.0.000	Toggle Bracket	1
15	08.6000.6.016	Screw M6-16	3
16	08.6700.6.300	Nut M6x0.75	1
17	08.6700.4.000	Nut M4	5
18	08.6000.4.020	Screw M4-20	1
19	08.6710.8.000	Nut M8	1
20	08.6850.8.000	Washer 8,4	1
21	17.0033.3.133	Stud	1
22	11.2026.0.002	Clamp Arm Toggle Rh	1
23	11.2086.0.000	Adjustable Screw	1
24	11.2025.0.000	Lh Pull Down	2
25	17.0041.0.664	Roll	1
26	11.2074.0.000	Bracket	1
27	10.2075.0.000	Latch	1
28	01.5475.0.000	Spr Torsion .39ID X .0	1
29	11.2089.0.000	Screw Holder	1
30	08.6200.4.008	Screw M4-8	2
31	13.2087.1.000	Bumper	1
32	11.2088.0.000	Eccentric Nut	1
33	01.5013.0.000	Spring	1
34	17.0031.4.030	Stud	1
35	11.2021.0.000	Lever Toggle	1
36	08.6700.3.000	Nut M3	1
37	08.6010.3.012	Screw M3-12	1
38	17.0061.5.027	Lever, Clamping	1
39	17.0033.5.052	Shaft	1
40	17.0027.4.084	Lockwasher	1
41	08.6010.4.016	Screw M4-16	1

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CLAMP PLATE ASSEMBLY



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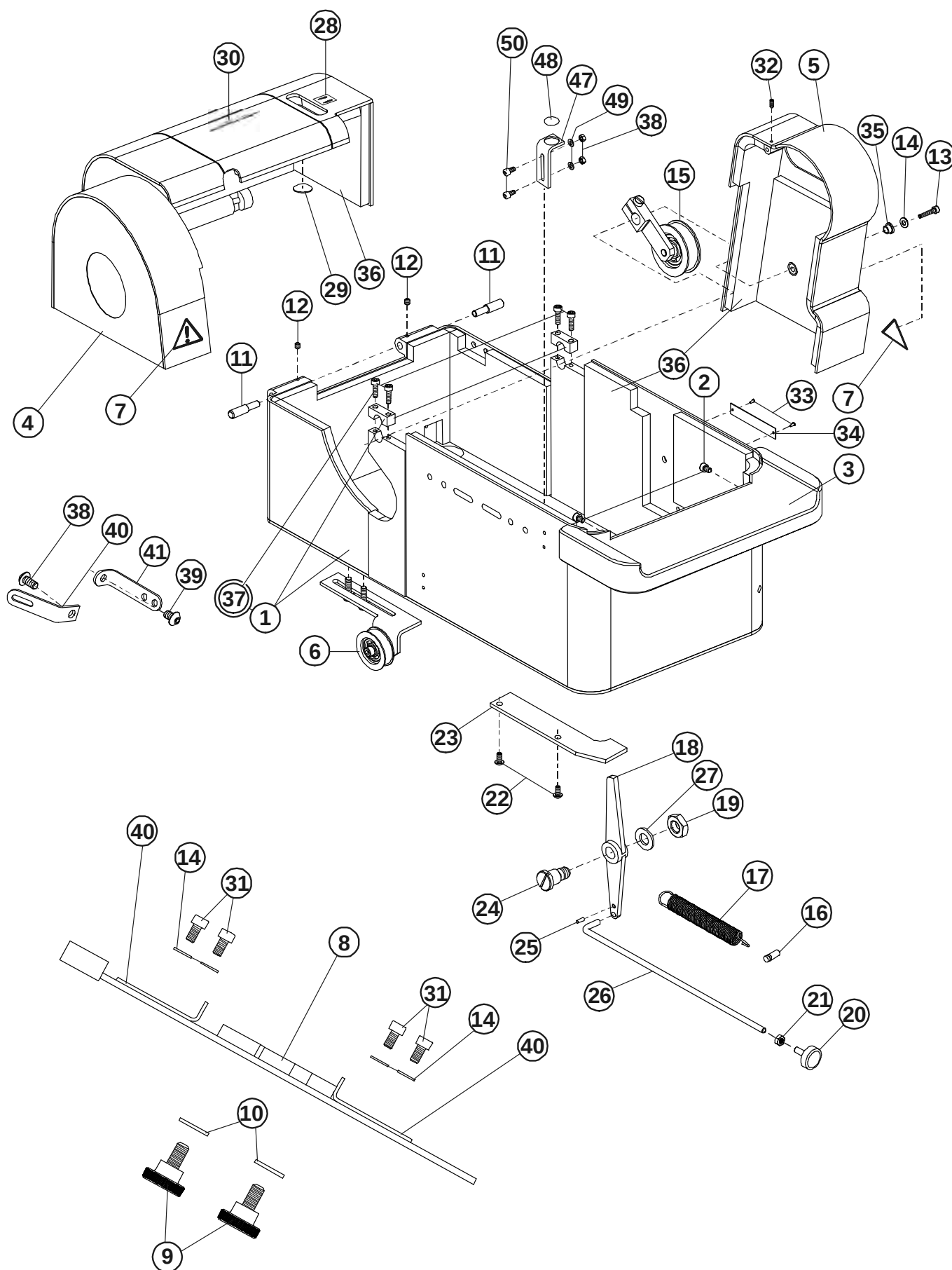
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CLAMP PLATE ASSEMBLY

DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6400.6.006	Screw M6-6	2
02	11.2002.0.000	Base Clamp Arm	2
03	19.0066.8.406	Arm Clamp R.H. Small	1
04	17.0019.2.066	Washer 3,2	2
05	17.0013.5.067	Screw M3,5x0,35-9	2
06	19.0066.7.430	Clamp Foot Right	1
07	19.0066.8.405	Arm Clamp L.H. Small	1
08	08.6400.4.006	Screw M4-6	2
09	17.0019.5.040	Washer 3,7	2
10	19.0032.8.401	Shaft	2
11	08.6710.4.000	Nut M4	6
12	08.6112.3.004	Screw M3-4	6
13	11.2044.0.000	Clamp Mat RH 31,7	1
14	19.0066.7.431	Clamp Foot Left	1
15	08.6010.4.012	Screw M4-12	4
16	19.0064.7.402	Block	2
17	11.2048.0.000	Clamp Mat LH 31,7	1
18	17.0041.8.005	Roll	2
19	17.0013.1.047	Screw 131047	2
20	17.0012.0.303	Screw M2,5X5	2
21	17.0082.5.884	Clip	1
22	11.2047.0.000	Plate Clamp Lh	1
23	11.2043.0.000	Plate Clamp Rh	1
24	17.0087.0.169	Knife	1

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COVERS

DET	PART NUMBER	DESCRIPTION	QTY.
01	11.5001.0.000	Case	1
02	08.6000.6.012	Screw M6-12	2
03	11.5005.0.000	Case Cover	1
04	11.5021.0.000	Cover	1
05	11.5022.0.000	Cover Head Right	1
06	04.9001.1.050	Lower Idler S211	1
07	17.0097.5.174	Label Warning	1
08	11.5011.0.000	Guide	1
09	17.0013.3.402	Screw M6	2
10	17.0019.0.232	Washer	2
11	19.0031.3.405	Pin	2
12	08.6400.4.005	Screw M4-5	2
13	08.6000.4.020	Screw M4-20	1
14	08.6850.4.000	Washer	5
15	17.0004.3.485	Idler	1
16	17.0031.0.196	Pin	1
17	17.0026.3.014	Spring TA 0.63-6.63/53	1
18	19.0063.3.403	Screw, Support	1
19	08.6712.8.000	Nut M8	1
20	19.0017.2.402	Pushbutton ●	1
21	08.6700.3.000	Nut M3	1
22	08.6200.5.010	Screw M5-10	2
23	11.3002.0.000	Plate	1
24	17.0013.1.171	Screw M8X22 Ni	1
25	12.1010.0.516	Pin 5x16	1
26	11.5003.0.000	Rod	1
27	08.6850.8.000	Washer 8,4	1
28	05.9000.0.102	Sticker	1
29	12.0008.6.915	Holder ●●●	1
30	05.1393.0.000	Label	1
31	08.6000.4.008	Screw M4-8	4
32	08.6400.4.010	Screw M4-10	1
33	12.1016.0.002	Nail	2
34	12.8000.1.001	Label AMF Reece ●	1
35	19.0095.1.408	Ring	1
36	11.5031.0.000	Pad Acoustic ●●●	1
37	08.6000.5.016	Screw M5-16	4
38	08.6700.5.000	Nut M5	2
39	08.6200.4.008	Screw M4-8	3
40	22.0046.0.000	Thread Guide Bracket	2
41	05.0043.1.000	Thread Guide	3
42	08.6850.6.000	Washer	(2)
43	08.6000.6.016	Screw M6-16	(2)
44	06.6800.6.000	Washer	(2)
45	11.5007.0.000	Plate	1
46	19.0095.1.405	Rubber Washer	1
47	11.5009.0.000	Table Support	1
48	19.0094.5.413	Felt	1
49	08.6850.5.000	Washer	2
50	08.6200.5.012	Screw M5x12	2

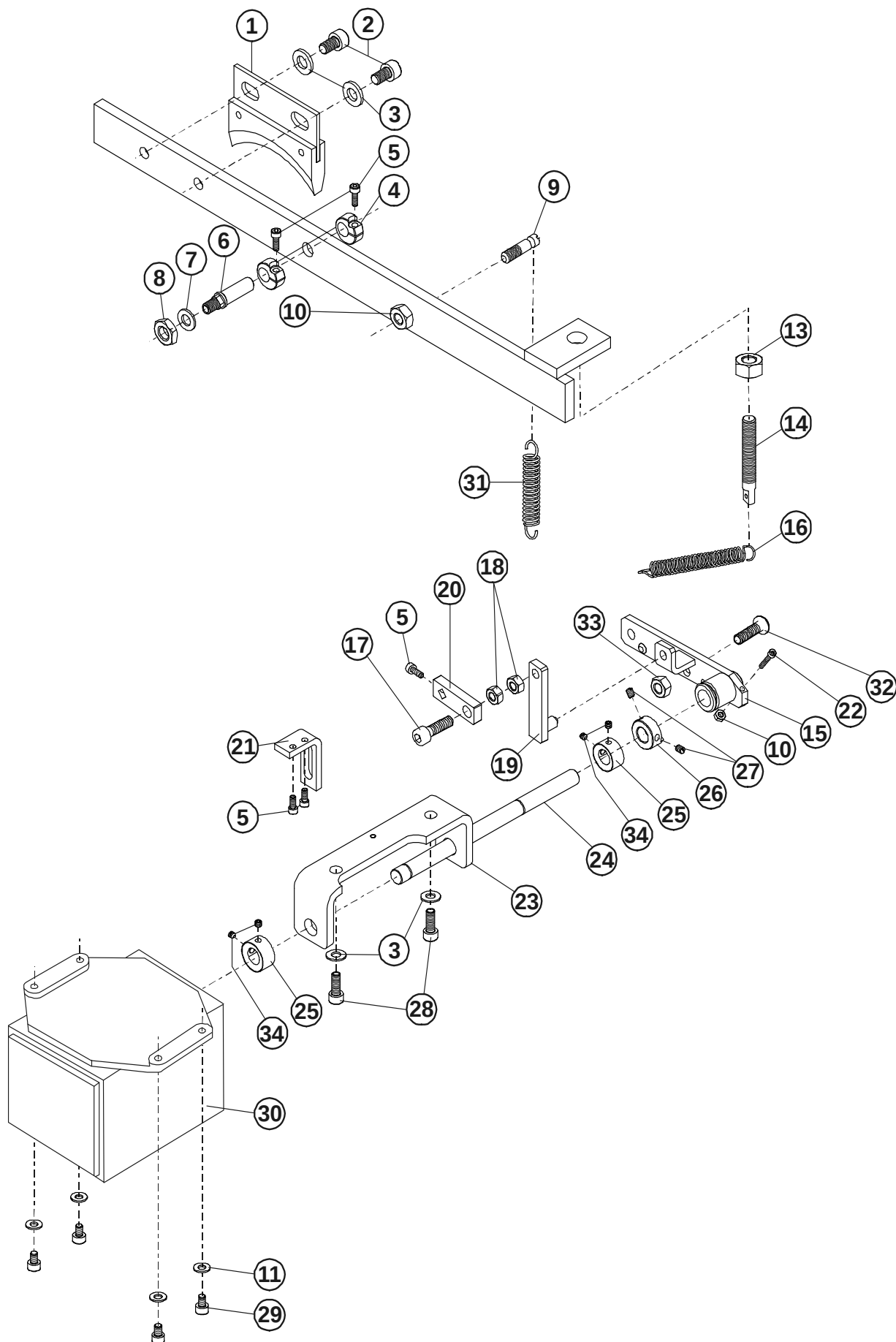
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DRIVE BRAKE



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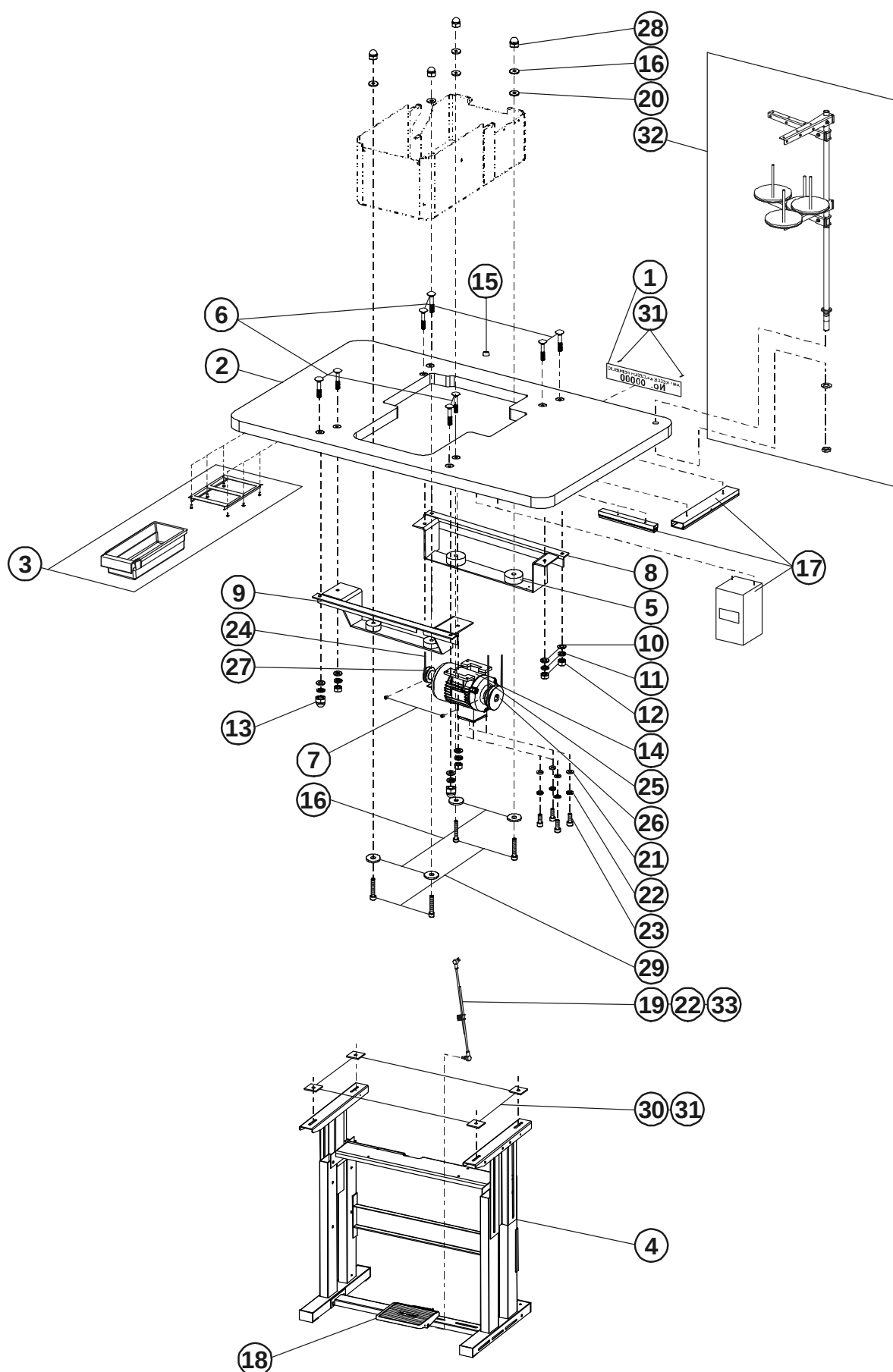
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DRIVE BRAKE

DET	PART NUMBER	DESCRIPTION	QTY.
01	17.0004.7.199	Stop	1
02	08.6000.6.010	Screw M6x10	2
03	08.6850.6.000	Washer 6	4
04	17.0043.6.057	Collar Ring	2
05	08.6000.4.012	Screw M4x12	5
06	17.0033.3.150	Plug	1
07	08.6850.8.000	Washer 8	1
08	08.6710.8.000	Nut M8	1
09	17.0031.6.063	Screw M4-17	1
10	08.6700.4.000	Nut M4	2
11	08.6850.4.000	Washer 4	4
12	17.0004.8.873	Stop Level	1
13	08.6700.6.000	Nut M6	1
14	17.0015.4.030	Hitch Spring	1
15	17.0005.0.029	Lever	1
16	17.0026.3.221	Spring	1
17	08.6010.6.020	Screw M6x20	1
18	08.6710.6.000	Nut M6	2
19	17.0004.7.198	Swich Rod	1
20	17.0081.0.431	Lever	1
21	17.0082.6.452	Holder	1
22	08.6200.4.025	Screw M4-25	1
23	17.0082.3.464	Bracket	1
24	17.0034.2.253	Shatf	1
25	17.0043.6.018	Lock Ring	2
26	17.0044.1.337	Ring	1
27	17.0011.2.013	Screw M6x0.75X6	2
28	08.6000.6.016	Screw M6x16	2
29	08.6000.4.006	Screw M4x6	4
30	17.0009.0.011	Closing Box ●●●	1
31	17.0026.3.093	Spring	1
32	08.6200.5.020	Screw M5-20	1
33	08.6700.5.000	Nut M5	1
34	08.6400.5.305	Screw M5x0.5-5	4

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STAND, DRIVE



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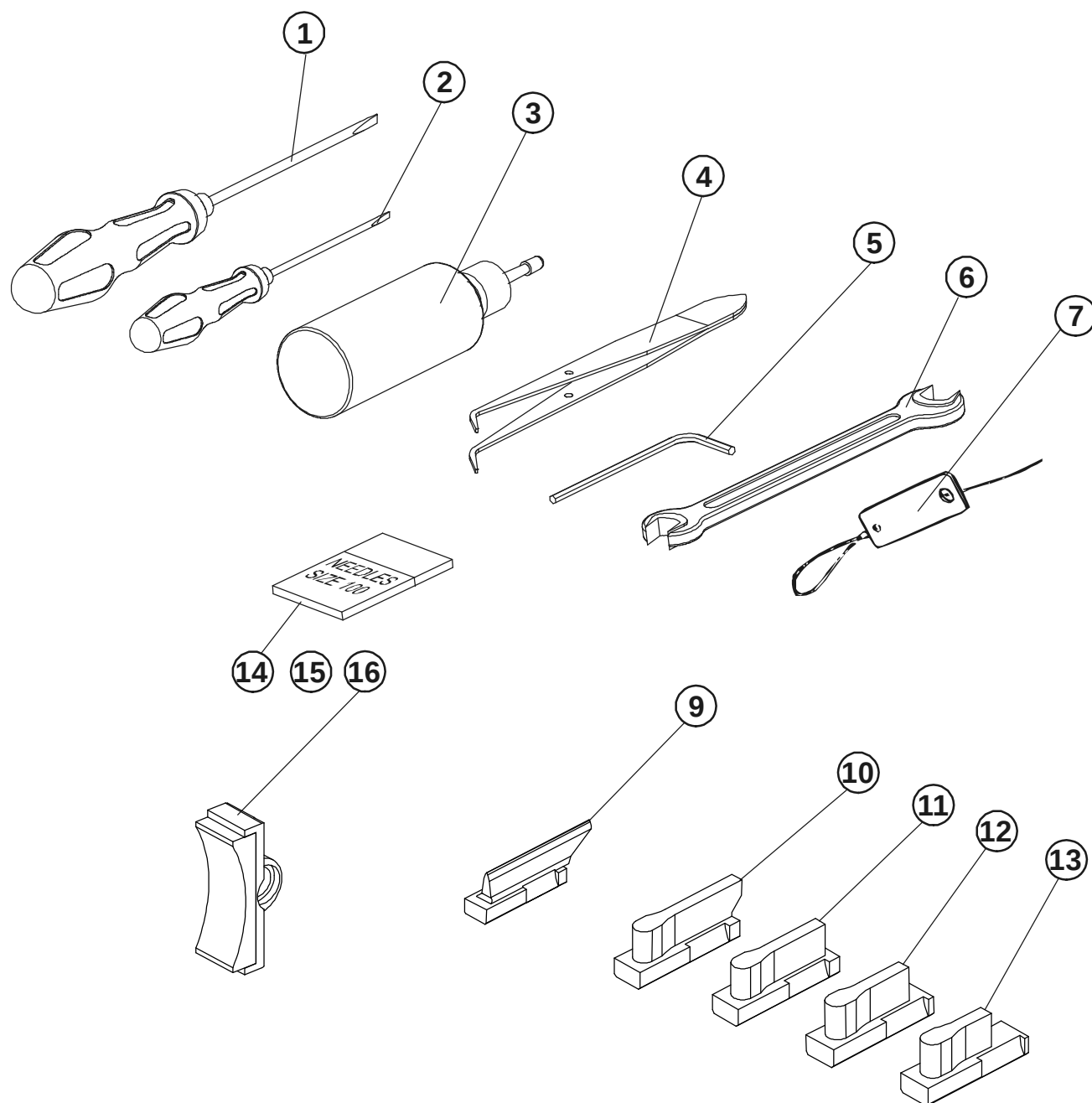
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STAND, DRIVE

DET	PART NUMBER	DESCRIPTION	QTY.
01	04.1416.1.003	Label Table	1
02	04.9011.0.900	Table Top	1
03	12.0008.6.901	Drawer Kit	1
04	04.9000.2.123	Frame Kit	1
05	19.0095.1.405	Rubber Washer	4
06	08.6532.8.050	Screw M8x50	8
07	08.6400.6.008	Screw M6x8	2
08	19.0005.0.016	Framework	1
09	19.0005.0.015	Framework	1
10	08.6852.8.000	Washer	8
11	08.6802.8.000	Spring Washer	8
12	08.6702.8.000	Nut	6
13	08.6722.8.000	Nut	2
14	17.0007.8.097	Motor	1
15	12.0008.6.915	Holder	1
16	17.0019.0.441	Washer	8
17	06.1100.0.101	Electrical Pack S105	1
	12.0010.4.077	Frequency Inverter	1
18	22.0218.0.000	Footswitch Assembly	1
19	17.0006.0.042	Operating Rod-Ball Joint Assembly	1
20	17.0095.1.272	Rubber Washer	2
21	08.6850.6.000	Washer 6	4
22	08.6800.6.000	Washer 6	5
23	08.6310.6.016	Screw M6x16	4
24	12.5050.1.019	V-Belt	1
25	12.5050.1.018	V-Belt	1
26	17.0052.1.401	Pulley	1
27	17.0052.0.427	Pulley	1
28	08.6733.8.000	Nut Lock	4
29	08.6312.8.040	Screw	4
30	17.0094.0.200	Washer	4
31	12.4010.0.004	Nail	6
32	17.0003.6.156	Thread Stand Assembly	1
33	10.1053.0.000	Cotter Pin	1

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ACCESSORIES



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ACCESSORIES

DET	PART NUMBER	DESCRIPTION	QTY.
01	12.0008.6.005	Screwdriver	1
02	12.0008.6.001	Screwdriver Reca	1
03	12.0008.6.978	Oil Can ●●●	1
04	12.0008.6.215	Tweezers Pfaff	1
05	12.0008.6.102	Allen Wrench	1
06	12.0008.6.109	Fork Spanner	1
07	03.0020.0.000	Wire Threading	1
08			
09	11.0087.0.430	Knife 0-32L	1
10	11.0064.5.854	Cutting Steel 26L	1
11	11.0064.5.853	Cutting Steel 24L	1
12	11.0064.5.852	Cutting Steel 22L	1
13	11.0064.5.849	Cutting Steel 16L	1
14	02.0501.0.111	Needle	5
15	12.0008.6.968	Box Needle Short ●●●	1
16	17.0002.4.121	Brake Shoe	1

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INDEX

PART NUMBER	PAGE	DET	QTY	PART NUMBER	PAGE	DET	QTY	PART NUMBER	PAGE	DET	QTY
01.1100.0.000				01.6334.0.000	3-13	29	1	08.6000.4.012	3-57	05	5
01.1100.0.000	3-3	18	1	01.6384.0.000	3-5	24	1	08.6000.4.016	3-3	14	2
01.1113.0.000	3-13	11	1	01.6837.0.000	3-39	04	1	08.6000.4.016	3-43	15	1
01.2056.1.000	3-21	39	1	01.6970.0.000	3-23	25	1	08.6000.4.020	3-51	18	1
01.2075.0.000	3-23	34	2	01.7040.0.000	3-23	26	1	08.6000.4.020	3-55	13	1
01.3016.0.000	3-35	14	4	01.7630.0.001	3-15	07	1	08.6000.4.025	3-21	34	1
01.3025.0.000	3-17	19	1	01.7667.0.000	3-5	16	(2)	08.6000.4.025	3-51	09	2
01.4007.0.000	3-23	15	2					08.6000.4.030	3-29	01	1
01.4074.0.000	3-13	10	1	02.0501.0.111				08.6000.4.045	3-19	03	1
01.4081.0.005	3-21	43	1	02.0501.0.111	3-9	11	1	08.6000.4.060	3-39	08	1
01.4081.0.009	3-9	34	1	02.0501.0.111	3-61	14	5				
01.4121.0.000	3-51	07	20	03.0020.0.000	3-61	07	1	08.6000.5.008			
01.4426.0.000	3-49	17	2	04.1416.1.003	3-59	01	1	08.6000.5.008	3-45	01	1
01.4751.0.000	3-15	06	1	04.9000.2.123	3-59	04	1	08.6000.5.010	3-27	04	2
				04.9001.1.050	3-55	06	1	08.6000.5.010	3-43	07	3
01.5002.0.000				04.9011.0.900	3-59	02	1	08.6000.5.010	3-45	04	(1)
01.5002.0.000	3-13	23	1	05.0043.1.000	3-13	31	1	08.6000.5.012	3-3	22	2
01.5003.0.000	3-9	26	2	05.0043.1.000	3-55	41	3	08.6000.5.012	3-39	06	1
01.5003.0.000	3-31	07	1	05.0144.0.000	3-47	18	1	08.6000.5.012	3-43	14	1
01.5005.0.001	3-15	01	1	05.0413.0.000	3-3	26	1	08.6000.5.012	3-43	25	1
01.5006.0.001	3-39	25	1	05.1105.0.000	3-7	07	1	08.6000.5.016	3-5	29	1
01.5011.0.000	3-31	10	1	05.1105.0.000	3-19	07	1	08.6000.5.016	3-23	18	(1)
01.5013.0.000	3-51	33	1	05.1389.0.000	3-3	08	1	08.6000.5.016	3-33	19	(1)
01.5015.0.000	3-47	14	1	05.1393.0.000	3-55	30	1	08.6000.5.016	3-39	21	2
01.5019.0.000	3-45	16	1	05.9000.0.102	3-55	28	1	08.6000.5.016	3-51	02	4
01.5020.0.000	3-45	13	1	06.1100.0.101	3-59	17	1	08.6000.5.016	3-55	37	4
01.5023.0.000	3-49	11	1	06.6800.6.000	3-55	44	(2)	08.6000.5.020	3-3	33	1
01.5026.0.000	3-21	21	2	07.0400.0.001	3-7	08	1	08.6000.5.020	3-23	23	1
01.5041.0.000	3-33	23	1	07.0401.0.009	3-19	15	(1)	08.6000.5.025	3-27	09	1
01.5054.0.000	3-35	02	2					08.6000.5.030	3-43	12	1
01.5055.0.000	3-29	07	1	08.6000.3.005				08.6000.5.040	3-25	08	1
01.5055.0.000	3-47	04	1	08.6000.3.005	3-33	26	1	08.6000.6.010	3-57	02	2
01.5134.0.000	3-33	08	1	08.6000.3.006	3-13	08	1	08.6000.6.012	3-41	08	2
01.5163.0.000	3-13	21	1	08.6000.3.008	3-21	25	2	08.6000.6.012	3-55	02	2
01.5167.0.000	3-9	13	1	08.6000.3.008	3-33	15	1	08.6000.6.016	3-11	22	1
01.5172.0.000	3-45	23	1	08.6000.3.010	3-9	21	(1)	08.6000.6.016	3-51	15	3
01.5433.0.000	3-33	18	1	08.6000.4.005	3-21	24	1	08.6000.6.016	3-55	43	(2)
01.5447.0.000	3-27	05	1	08.6000.4.006	3-57	29	4	08.6000.6.016	3-57	28	2
01.5448.0.000	3-27	10	1	08.6000.4.008	3-33	05	1	08.6000.6.018	3-35	03	2
01.5473.0.000	3-3	16	1	08.6000.4.008	3-35	16	2	08.6000.6.020	3-31	14	1
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01.5475.0.000	3-51	28	1	08.6000.4.010	3-3	07	4	08.6000.8.016	3-41	11	1
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